# CP4-GRLW

RoboCylinder 2-Finger Gripper Vertical Extra Large Lever Type 80 mm Width Pulse Motor

Model Description



I: Incremental

\* The Simple absolute encoder is also considered type "I."



ratio





MSEP-C



Option AC1: Actuator cable

1 m NM: Non-motor end specification

X □□ : Custom R □□ : Robot cable





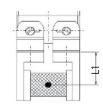




- (1) The maximum opening/closing speed indicates the operating speed on one side. The relative operating speed is twice this value.
- (2) The maximum gripping force is the sum of the gripping forces of both fingers, at a gripping point where there is no offset or overhang distance. The work part weight that can be actually moved depends on the friction coefficient between the gripper fingers and the work part, as well as on the shape of the work part. As a rough guide, a work part's weight should not exceed 1/10 to 1/20 of the gripping force. (See page A-27 for details.)
- (3) The rated acceleration while moving is 0.3 G.

## ■ Gripping Force vs. Electric Current Limit

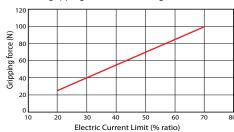
The gripping (pushing) force can be adjusted freely within the range of electric current limits of 20% to 70%.



- \* The gripping force of the graph below is measured on the top face of the lever. The actual gripping force drops in inverse proportion to the distance from the opening/closing fulcrum. Calculate the effective gripping force using the formula below.
- \* Operate with the L1 distance under 100 mm.

## Effective gripping force (GRLW) = $F \times 30 / (L1 + 30)$

\* In the graph below, the gripping force value is the sum of gripping forces of both fingers.



\* The gripping force graph above shows the number of references. Please allow margins up to  $\pm$  15%.

## Actuator Specifications

## ■ Lead and Payload

Model Number	Deceleration	Max. Gripping	Stroke
	Ratio	Force (N)	(degree)
RCP4-GRLW-I-42P-28-180-P3- 11 - 2	28	90 (45 per side)	180 (90 per side)

Legend: 1 Cable length 2 Options

## ■ Stroke and Max. Opening/Closing Speed

Stroke (degree)	Max. Speed (degree/s)		
180	643		

Cable List			
Type	Cable Symbol		
	<b>P</b> (1m)		
Standard Type	<b>S</b> (3m)		
	<b>M</b> (5m)		
Special Length	<b>X06</b> (6m) ~ <b>X10</b> (10m)		
	<b>X11</b> (11m) ~ <b>X15</b> (15m)		
	<b>X16</b> (16m) ~ <b>X20</b> (20m)		
Robot Cable	<b>R01</b> (1m) ~ <b>R03</b> (3m)		
	<b>R04</b> (4m) ~ <b>R05</b> (5m)		
	<b>R06</b> (6m) ~ <b>R10</b> (10m)		
	<b>R11</b> (11m) ~ <b>R15</b> (15m)		
	<b>R16</b> (16m) ~ <b>R20</b> (20m)		

### Option List Name Option Code See Page Actuator Cable 1 m AC1 P 24 Non-motor end specification NM

## Actuator Specifications

ltem	Description		
Drive System	Worm gear + helical gear		
Positioning Repeatability	$\pm 0.05$ degree		
Backlash per Finger	2.5 degree or less		
Lost Motion	0.3 degree or less per side		
Guide	=		
Static Load Moment	=		
Weight	1.4 kg		
Ambient Operating Temp./Humidity	0 to 40°C, 85% RH or less (non-condensing)		

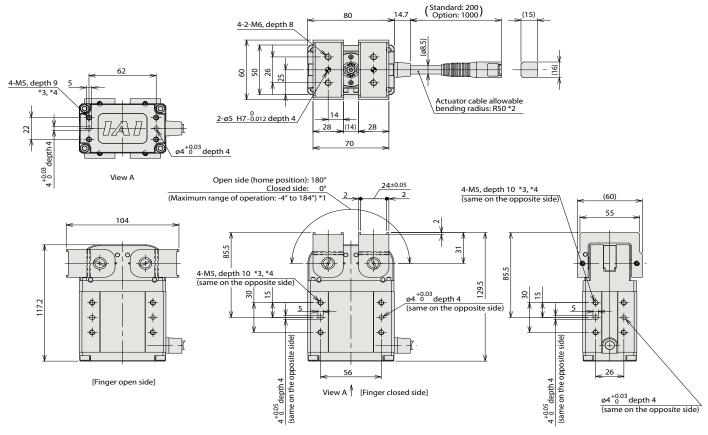
<sup>\*</sup> Please note that, when gripping (pushing), the speed is fixed at 5 deg/s.

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- \*1 This is the maximum range over which the finger operates during home return operation, etc. Be careful not to let the finger contact the customer's finger, any nearby work part, etc.
- \*2 The actuator cable is a robot cable.
- \*3 Use all tap holes (4 locations) on the same mounting surface to secure the actuator.
- \*4 Do not screw in the bolt beyond the depth of the fixing tap hole. The internal parts may be damaged.
- \* The standard length of the actuator cable is 200 mm. The cable length can be changed to 1000 mm by selecting an applicable option (model: AC1).



\* The standard configuration is that the home is on the open side. If you wish to have the home on the closed side, specify an applicable option (model: NM).

## Compatible Controllers

The RCP4 series actuators can operate with the controllers below. Select the controller according to your usage.

Name	External View	Model Number	Description	Max. Pos. Points	Input Voltage	Power Supply Capacity	See Page
Solenoid Valve Multi-axis Type PIO Specification	1111	MSEP-C- ③ -~- ① -2-0	Positioner type based on PIO control, allowing up to 8 axes to be connected	3 points	DC24V	See RoboCylinder General Catalog.	
Solenoid Valve Multi-axis Type Net- work Specification	MANA	MSEP-C- ③ -~- ④ -0-0	Filed network-ready positioner type, allowing up to 8 axes to be connected	256 points			
Positioner Type		PCON-CA-42PI- ① -2-0	PIO control ready	512 points		2.2 A max.	→ P29
Pulse Train Type		PCON-CA-42PI-PL□-2-0	Pulse-train input ready	I			
Network Type		PCON-CA-42PI- ④ - 0-0	Field network ready	768 points			

- \* 1) indicates I/O type (NP/PN).
- \* 3 indicates number of axes (1~8).
- \*  $\stackrel{\textcircled{4}}{ ext{ }}$  indicates field network specification symbol.
- \*  $\square$  indicates N (NPN specification) or P (PNP specification) symbol.