

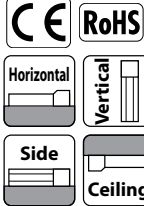
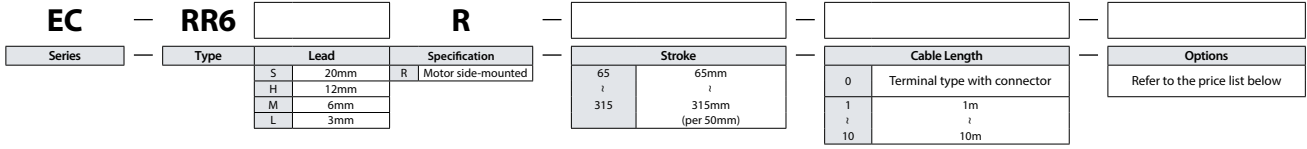
# EC-RR6□R



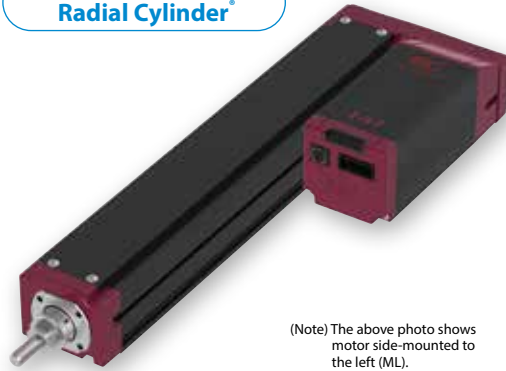
Body width  
**63 mm**

**24v**  
Stepper motor

## Model Specification Items



Radial load specification  
Radial Cylinder\*



(Note) The above photo shows motor side-mounted to the left (ML).

- POINT Selection Notes**
- (1) The actuator specifications display the payload's maximum value, but it will vary depending on the acceleration and speed. Please refer to "Table of Payload by Speed/Acceleration" for more details.
  - (2) The Radial Cylinder is equipped with a guide. Please refer to P111 for details of the radial loads applied to the rod.
  - (3) The value of the horizontal payload assumes the use of an external guide.
  - (4) When performing a push-motion operation, please refer to the "Correlation between push force and current limit value." Push force is only a guide.
  - (5) Depending on the ambient operating temperature, duty control is necessary. Please refer to P115 for cautions.
  - (6) Special attention needs to be paid to the mounting orientation. Please refer to P33 for details.

## Options

Name	Option code	Reference page
Brake	<b>B</b>	See P.101
Tip adapter (flange)	<b>FFA</b>	See P.101
Flange (front)	<b>FL</b>	See P.102
Foot bracket	<b>FT</b>	See P.103
Motor side-mounted to the left (Note 1)	<b>ML</b>	See P.105
Motor side-mounted to the right (Note 1)	<b>MR</b>	See P.105
Tip adapter (female screw)	<b>NFA</b>	See P.106
Knuckle joint (Note 2)	<b>NJ</b>	See P.107
Knuckle joint + oscillation receiving bracket (Note 2)	<b>NJPB</b>	See P.107
Non-motor end specification	<b>NM</b>	See P.108
PNP specification	<b>PN</b>	See P.108
Clevis bracket (Note 2)	<b>QR</b>	See P.108
Clevis bracket + oscillation receiving bracket (Note 2)	<b>QRPB</b>	See P.109
Split motor and controller power supply specification	<b>TMD2</b>	See P.109
Battery-less absolute encoder	<b>WA</b>	See P.109
Wireless communication specification	<b>WL</b>	See P.109
Wireless axis-operation specification	<b>WL2</b>	See P.109

(Note 1) Please make sure to enter a code in the option column of the model spec item.  
(Note 2) Please purchase a clevis bracket (QR or QRPB) and a knuckle joint (NJ or NJPB) together as a set. Mounting is to be done by customer.

## Stroke

Stroke (mm)	EC-RR6□R	Stroke (mm)	EC-RR6□R
65	○	215	○
115	○	265	○
165	○	315	○

## Cable length

Cable code	Cable length
0	No cable (connector supplied)
1 ~ 3	1 ~ 3m
4 ~ 5	4 ~ 5m
6 ~ 10	6 ~ 10m

(Note) Robot cables.

## Main specifications

Item	Description
Lead	Ball screw lead (mm) 20 12 6 3
Payload	Max. payload (kg) (energy-saving disabled) 6 25 40 60
	Max. payload (kg) (energy-saving enabled) 6 25 40 40
	Max. speed (mm/s) 800 700 450 225
Horizontal Speed/acceleration/deceleration	Min. speed (mm/s) 25 15 8 4
	Rated acceleration/deceleration (G) 0.3 0.3 0.3 0.3
	Max. acceleration/deceleration (G) 1 1 1 1
	Max. payload (kg) (energy-saving disabled) 1.5 4 10 12.5
Vertical Payload	Max. payload (kg) (energy-saving enabled) 1 4 10 12.5
	Max. speed (mm/s) 800 700 450 225
	Min. speed (mm/s) 25 15 8 4
Vertical Speed/acceleration/deceleration	Rated acceleration/deceleration (G) 0.3 0.3 0.3 0.3
	Max. acceleration/deceleration (G) 0.5 0.5 0.5 0.5
	Max. thrust force when pushing (N)* 67 112 224 449
	Max. speed when pushing (mm/s) 20 20 20 20
Push force	Max. speed when pushing (mm/s) 20 20 20 20
	Max. speed when pushing (mm/s) 20 20 20 20
Brake	Brake specification Non-excitation actuating solenoid brake
	Brake holding force (kgf) 1.5 4 10 12.5
Stroke	Min. stroke (mm) 65 65 65 65
	Max. stroke (mm) 315 315 315 315
	Stroke pitch (mm) 50 50 50 50
	Stroke pitch (mm) 50 50 50 50

Item	Description
Driving system	Ball screw φ10mm, Rolling C10
Positioning repeatability	±0.05mm
Lost motion	-
Linear guide	Linear motion infinite circulating type
Rod	φ25mm Material: Aluminum Hard alumite treatment
Rod no-rotation precision (Note 3)	0 degree
Ambient operation temperature/humidity	0~40°C, RH 85% or less (Non-condensing)
Degree of protection	IP20
Vibration & shock resistance	4.9m/s <sup>2</sup> 100Hz or less
Overseas standards	CE Marking, RoHS (Restriction of Hazardous Substances)
Motor type	Stepper motor
Encoder type	Incremental / battery-less absolute
Number of encoder pulses	800 pulse/rev

(Note 3) The rod tip displacement angle when no load is applied.

\* Speed limitation applies to push motion. See the manual or contact IAI.

## Table of Payload by Speed and Acceleration/Deceleration

■ Energy-saving disabled Unit of payload is kg. Operations on the blank locations are not possible.

### Lead 20

Orientation	Acceleration (G)					
	Horizontal		Vertical			
Speed (mm/s)	0.3	0.5	0.7	1	0.3	0.5
0	6	6	5	5	1.5	1.5
160	6	6	5	5	1.5	1.5
320	6	6	5	3	1.5	1.5
480	6	6	5	3	1.5	1.5
640	6	4	3	2	1.5	1.5
800	4	3			1	1

### Lead 12

Orientation	Acceleration (G)					
	Horizontal		Vertical			
Speed (mm/s)	0.3	0.5	0.7	1	0.3	0.5
0	25	18	16	12	4	4
100	25	18	16	12	4	4
200	25	18	16	10	4	4
400	20	14	10	6	4	4
500	15	8	6	4	3.5	3
700	6	2			2	1

### Lead 6

Orientation	Acceleration (G)					
	Horizontal		Vertical			
Speed (mm/s)	0.3	0.5	0.7	1	0.3	0.5
0	40	35	30	25	10	10
50	40	35	30	25	10	10
100	40	35	30	25	10	10
200	40	30	25	20	10	10
250	40	27.5	22.5	18	9	8
350	30	14	12	10	5	5
400	18	10	6	5	3	3
450	8	3			2	1

### Lead 3

Orientation	Acceleration (G)					
	Horizontal		Vertical			
Speed (mm/s)	0.3	0.5	0.7	1	0.3	0.5
0	60	50	45	40	12.5	12.5
50	60	50	45	40	12.5	12.5
100	60	50	45	40	12.5	12.5
125	60	50	40	30	10	10
175	40	35	25	20	6	5
200	35	23	15	10	5	4
225	16	10			2.5	

■ Energy-saving enabled Unit of payload is kg. Operations on the blank locations are not possible.

**Lead 20**

Orientation	Acceleration (G)		
	Horizontal	Vertical	Vertical
Speed (mm/s)	0.3	0.7	0.3
0	6	5	1
160	6	5	1
320	6	5	1
480	4	3	1
640	3	1	0.5

**Lead 12**

Orientation	Acceleration (G)		
	Horizontal	Vertical	Vertical
Speed (mm/s)	0.3	0.7	0.3
0	25	10	4
100	25	10	4
200	25	10	4
300	20	8	3
400	10	5	2
500	5	2	1

**Lead 6**

Orientation	Acceleration (G)		
	Horizontal	Vertical	Vertical
Speed (mm/s)	0.3	0.7	0.3
0	40	20	10
50	40	20	10
100	40	20	10
150	40	20	8
200	35	18	5
250	10	6	3

**Lead 3**

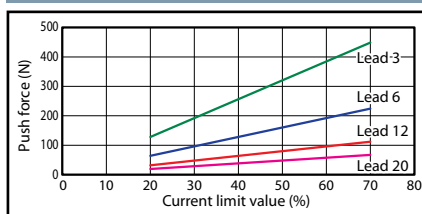
Orientation	Acceleration (G)		
	Horizontal	Vertical	Vertical
Speed (mm/s)	0.3	0.7	0.3
0	40	25	12.5
25	40	25	12.5
50	40	25	12.5
75	40	25	12
100	40	25	9
125	40	25	5

**Stroke and maximum speed**

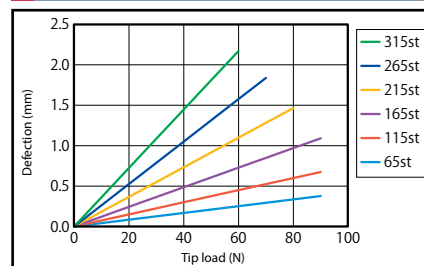
Lead (mm)	Energy-saving mode	65-215 (per 50mm)	265 (mm)	315 (mm)
20	Disabled	800		
	Enabled	640		
12	Disabled	700	660	480
	Enabled	500		480
6	Disabled	450	325	235
	Enabled	250		235
3	Disabled	225	160	115
	Enabled	125		115

(Unit is mm/s)

**Correlation between push force and current limit value**



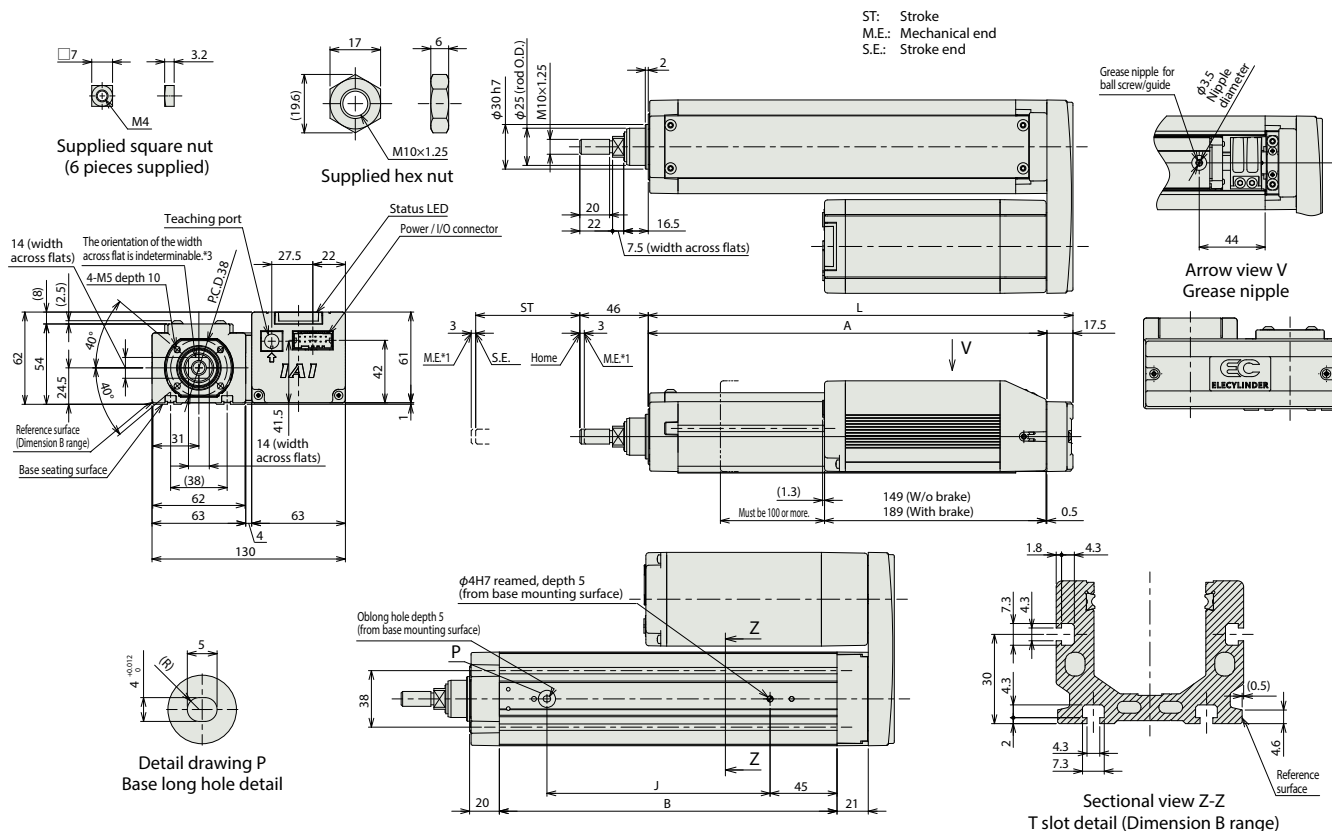
**Rod deflection value (reference value)**



**Dimensions**

\*1 When the rod is returning to its home position, please be careful of interference from surrounding objects, as it will travel until it reaches the M.E.  
 \*2 The drawing below represents motor side-mounted to the left (ML).  
 \*3 The direction of width across flats varies depending on the product. This flat cannot be used for reference plane.

CAD drawings can be downloaded from our website.  
[www.intelligentactuator.com](http://www.intelligentactuator.com)



■ Dimensions by stroke

Stroke	65	115	165	215	265	315
L	235.5	285.5	335.5	385.5	435.5	485.5
A	218	268	318	368	418	468
B	177	227	277	327	377	427
J	100	150	200	250	300	350

■ Mass by stroke

Stroke	65	115	165	215	265	315
Weight (kg)	Without brake	2.1	2.4	2.6	2.9	3.1
	With brake	2.3	2.6	2.8	3.1	3.3

**Applicable controller**

(Note) The EC series is equipped with a built-in controller. Please refer to P116 for details.