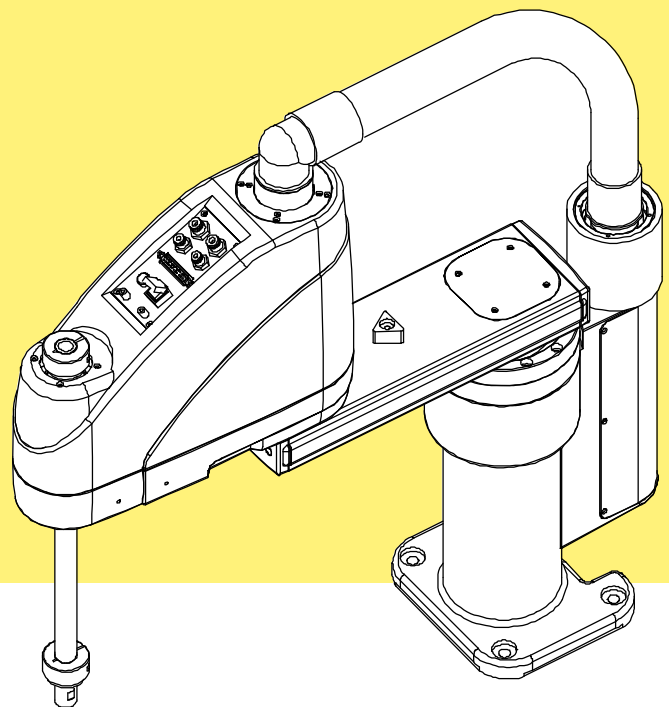




IX

INTELLIGENT ACTUATOR

Horizontal Articulated Robot – IX Series
Tabletop Type, Arm Length 500/600/700/800
IX-NNN50□□/60□□/70□□/80□□
Operation Manual Third Edition

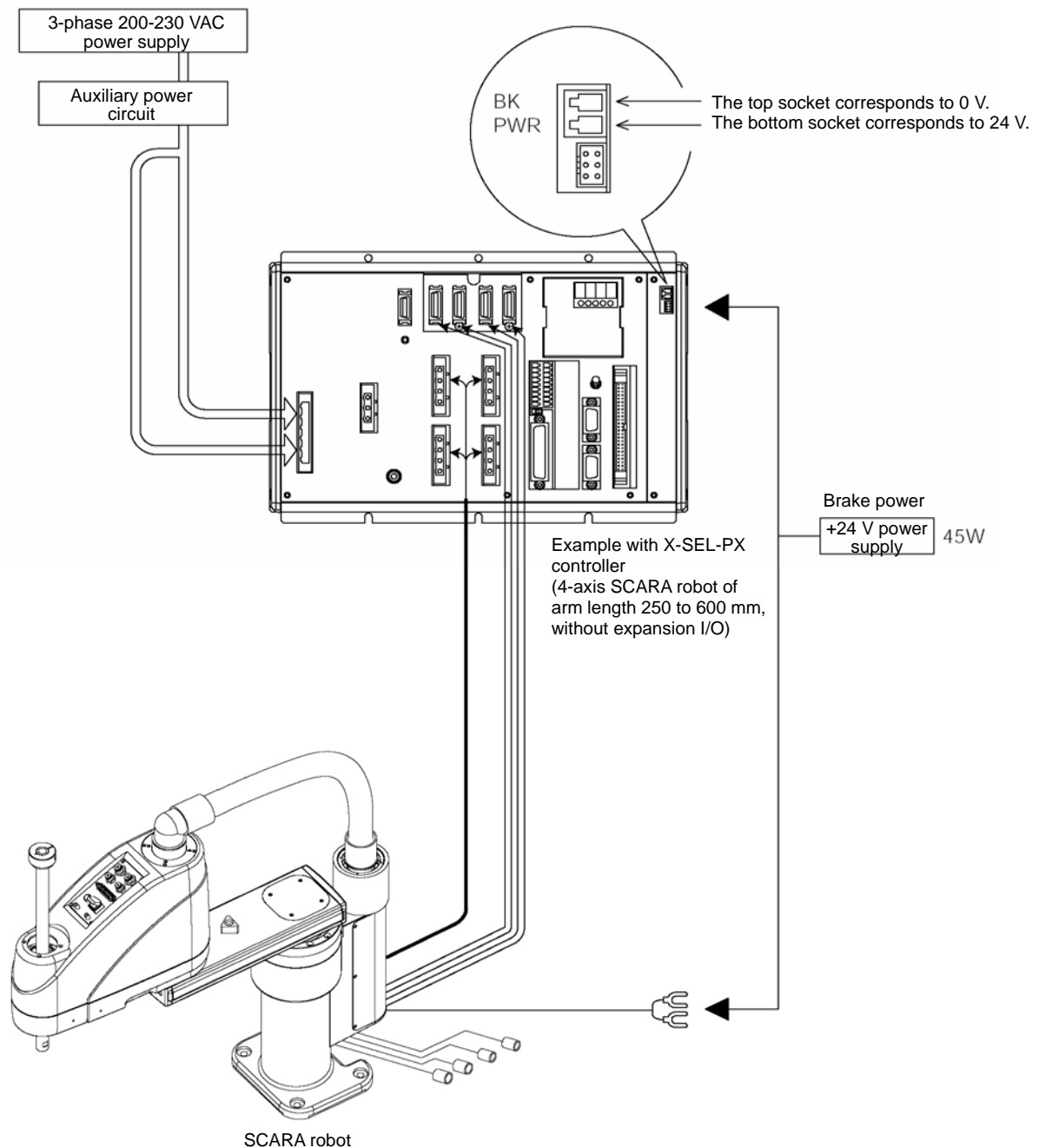


IAI America, Inc.

Note on Supply of Brake Power (+24 V) for X-SEL-PX/QX Controllers

If you are using an X-SEL-PX/QX controller, you must supply brake power to the controller, in addition to connecting the brake power cable from the SCARA robot.

Supply the brake power (+24 V) to the controller as shown below.



Introduction

Thank you for purchasing an IAI Horizontal Articulated Robot.

This manual describes the handling, structure, maintenance and other important aspects of the IX-Series Horizontal Articulated Robot (IX-NNN50□□/60□□/70□□/80□□), and provides the user with information necessary for the safe operation of the robot.

To ensure safe operation, be sure to read this manual and fully understand its contents before using your IX-Series robot. After reading this manual, keep it in a convenient place for reference whenever needed.

Please refer to the separate manual for other arm sizes, clean-room specifications, dust-proof/splash-proof specifications and ceiling-mount specifications. The standard specifications and items that apply commonly to all specification types are covered in this manual.





Please refer to the separate controller manual for operation programs and other specifications or instructions involving the controller.

Caution

- The unauthorized use or reproduction of all or part of this manual is strictly prohibited.
- The information contained in this manual is subject to change without notice for purposes of product improvement.
- Should you find any error in the descriptions contained in this manual, or if you have any comments or feedback, please contact IAI America, Inc.

Safety Symbols

The following symbols are used in this manual to indicate various safety precautions. Please be sure you understand the meaning of each symbol and read all the information accompanying these symbols.

 Danger	Failure to observe this instruction is likely to result in serious injury or death.
 Warning	Failure to observe this instruction may result in serious injury or death.
 Caution	Failure to observe this instruction may result in injury or damage to the equipment.
 Note	Failure to observe this instruction will not result in injury, but it should be heeded to ensure proper use of the product.

Safety Precautions

Ensure the safe operation of your robot by complying with all relevant laws, ordinances and rules.

Be certain that all applicable personnel at the site receive proper training.

For any work that must be performed within the robot's operating range, specify a work procedure and make sure it is communicated to, and fully understood by, each operator.

Precautions for Installation of the Robot

- (1) Ensuring a proper service environment
Refer to the section entitled "Installation Environment and Storage Environment" to secure a proper service environment for the robot.
- (2) Ensuring a space to cover the robot's operating range
Refer to the section entitled "Robot Operation Area" to secure a sufficient operation area for the robot.
- (3) Ensuring work/maintenance space
Ensure a sufficient range of operation for work and maintenance so that operation, adjustment and inspection can be carried out without a problem.
- (4) Location for installation of control unit
Install the control unit, such as a controller, at a location outside the robot's range of movement, from which robot operation can be observed in its entirety.
- (5) Installation of a safety cage
Install a safety cage or enclosure, or stretch ropes or chains, around the perimeter of the robot's range of movement, so that the operator and bystanders cannot easily enter or bring objects into the robot's operation area.
- (6) Installation of interlocks
Install a switch (sensor) at the entrance to the safety cage, enclosure or other safety barrier and interlock it to the robot, so that the robot will stop operating the moment the door, ropes, chains, etc., are opened. Additionally, make sure that entry into the operating range is not possible other than from the interlocked entrance.
- (7) Installation of an emergency-stop switch
Provide an emergency-stop switch at a location that is instantly accessible by the operator in case of an emergency.
- (8) Attachment of caution labels
Be sure to attach the supplied caution labels at the entrance to and exit from the operation area or other location, placing such labels where the operator can easily see and recognize them. Also, maintain the legibility of caution labels by making sure they are not removed or smudged.
- (9) Prohibition of robot modification
Never attempt to modify the robot or controller.
- (10) Protection against flying work
If there is a possibility that the work held by the robot may be released and allowed to fly off, drop or otherwise jeopardize the operator's safety, implement appropriate protective measures in consideration of the size, weight, temperature, chemical properties and other characteristics of the work.



Danger

- The safety of the operator and bystanders cannot be assured if the above precautions for installation are not heeded. Failure to observe these precautions may result in a serious accident or damage to the robot.

Precautions for Work Near the Robot

Contact with a moving robot may result in a serious accident. Be sure to observe the following items:

- (1) Prohibition against entering the robot's range of movement during operation
Never enter the robot's range of movement while it is operating or in the ready mode.
- (2) Before entering the robot's range of movement
If you must enter the robot's range of movement, always press the emergency-stop switch or turn off the power to halt the robot's operation before entering.
- (3) Operation inside the safety cage
For teaching, inspection and other operations that require the operator to work in the safety cage or enclosure while the robot is operating, specify a work procedure and make sure it is communicated to, and fully understood by, each operator. Additionally, the following measures should be taken:
 - The operator shall carry a hand-held emergency-stop switch at all times so that the robot can be stopped as soon as an abnormal condition arises.
 - A person other than the operator shall monitor the work to ensure that operation of the robot can be stopped as soon as an abnormal condition arises.
 - A person other than the operator shall monitor the work in order to make sure that no unauthorized person will inadvertently operate the switches or controls.
 - A "Work in Progress" sign must be displayed in a conspicuous location.



Danger



Warning

- Failure to observe the above precautions for work near the robot may result in serious injury or death.
- Do not enter the robot's range of movement while it is operating.
- Always press the emergency-stop switch or turn off the power before entering the robot's range of movement.
- A person other than the operator must be sure to monitor the work whenever the operator enters the robot's range of movement.

Precautions for Operation of the Robot

- (1) **Power on**
Before turning on the power, confirm that no one is working in the immediate vicinity of the robot.
- (2) **Performing work when the robot is operating**
Before entering the robot's range of movement to perform setup or any other task, always press the emergency-stop switch to disable operation of the robot.
- (3) **Action to take upon detection of abnormality**
If noise or vibration is detected when the robot is operating, immediately stop the robot, investigate the cause, and take appropriate action. Continuing to operate the robot without correcting the problem will damage the robot.
- (4) **Acceleration setting**
Operate the robot at an appropriate rate of acceleration in accordance with the load being carried. Failure to set the acceleration properly will shorten the service life of the drive part, cause damage, and generate vibration during positioning. (See "Reference Acceleration/Deceleration Settings.")
- (5) **Program operation check**
Prior to running your program, be sure to confirm its proper operation at safe speeds. If the program contains an error, the robot may move to an unexpected position and damage the work or its own components.



Danger



Warning



Caution

- Failure to observe the above precautions for robot operation may result in a serious accident or damage to the robot.
- Always press the emergency-stop switch before entering the robot's range of operation.
- If the robot is found abnormal, stop the robot immediately and investigate the cause. Failure to do so may damage the robot.

Precautions for Teaching and Inspection/Maintenance/Adjustment Operations

- (1) Special training for teaching personnel
Be certain that all applicable personnel at the site receive proper training.
- (2) Special training for inspection/maintenance/adjustment personnel
Inspection, maintenance and adjustment must be performed by qualified personnel who have been specially trained in the operation of industrial robots.
- (3) Participation of inspection/maintenance/adjustment personnel in IAI's seminar on robots
Inspection, maintenance and adjustment must be performed by qualified personnel who have participated in the robot seminar organized by IAI or in the presence of personnel who have participated in the seminar.
- (4) Understanding the robot's characteristics and work procedure
Do not perform teaching, inspection, maintenance or adjustment without a full understanding of the robot's characteristics and work procedure. Any attempt to perform work without the required knowledge may result in a serious accident.
- (5) Items to note on teaching and inspection/maintenance/adjustment
Observe the following items in addition to the aforementioned precautions:
 - Before commencing the work, confirm that all emergency-stop devices are functioning properly.
 - Turn off the power to the robot if work can be performed without the robot being operated.
 - Do not enter the robot's range of operation unless necessary.
 - If any externally connected equipment is used, make sure it is not operating. Alternatively, make an arrangement so that only the operator can control the equipment.
 - Before releasing the brake of axis 3 (vertical axis), provide a measure to prevent axis 3 from dropping.
 - Before connecting or disconnecting a cable, always turn off the power to the controller. Connecting/disconnecting a cable with the power supplied to the controller may cause the robot to operate abnormally, resulting in a serious accident.



Danger



Warning

- Failure to observe the above precautions for teaching and inspection/maintenance/adjustment operations may result in a serious accident. Additionally, it may cause the robot to operate abnormally or sustain damage.
- Always confirm that all emergency-stop devices are functioning properly before commencing the work.
- Always press the emergency-stop button before entering the robot's range of movement.
- Releasing the brake of axis 3 (vertical axis) generates the risk of danger, because the axis may drop. Be careful not to get trapped between axis 3 and the platform or other structure.

Warranty Period and Scope of Warranty

Your IX-Series robot has passed the inspections performed by IAI prior to shipment. However, we offer the following warranty to cover an unforeseen failure.

Warranty Period

The warranty period expires at the following timing, whichever is soonest:

- Elapse of 18 months after shipment from IAI
- Elapse of 12 months after delivery to the location specified by the user
- Elapse of 2,500 hours of operation

Scope of Warranty

Should a manufacturing defect be found during the above warranty period despite proper use of the product, IAI will repair the defect free of charge.

However, the following items are not covered by the warranty:

- Result of aging, such as natural discoloration of paint
- Consumption of consumable parts (battery, timing belt, cable, etc.) due to use
- A minor irregularity, such as noise, whose severity depends on subjective judgment but does not affect product quality or function
- A defect arising from improper use or handling by the user
- A defect arising from inappropriate or erroneous maintenance/inspection
- A defect arising from modification not approved by IAI or its agent
- A defect arising from the use of parts other than genuine IAI parts
- A defect arising from an act of God, such as an earthquake, storm, flood or lightning, accident, fire or other unforeseen event

This warranty only covers the product unit delivered. IAI shall bear no responsibility for any secondary loss caused by a defect in the delivered product.

The user must bring the defective product to our factory in order to have it repaired.

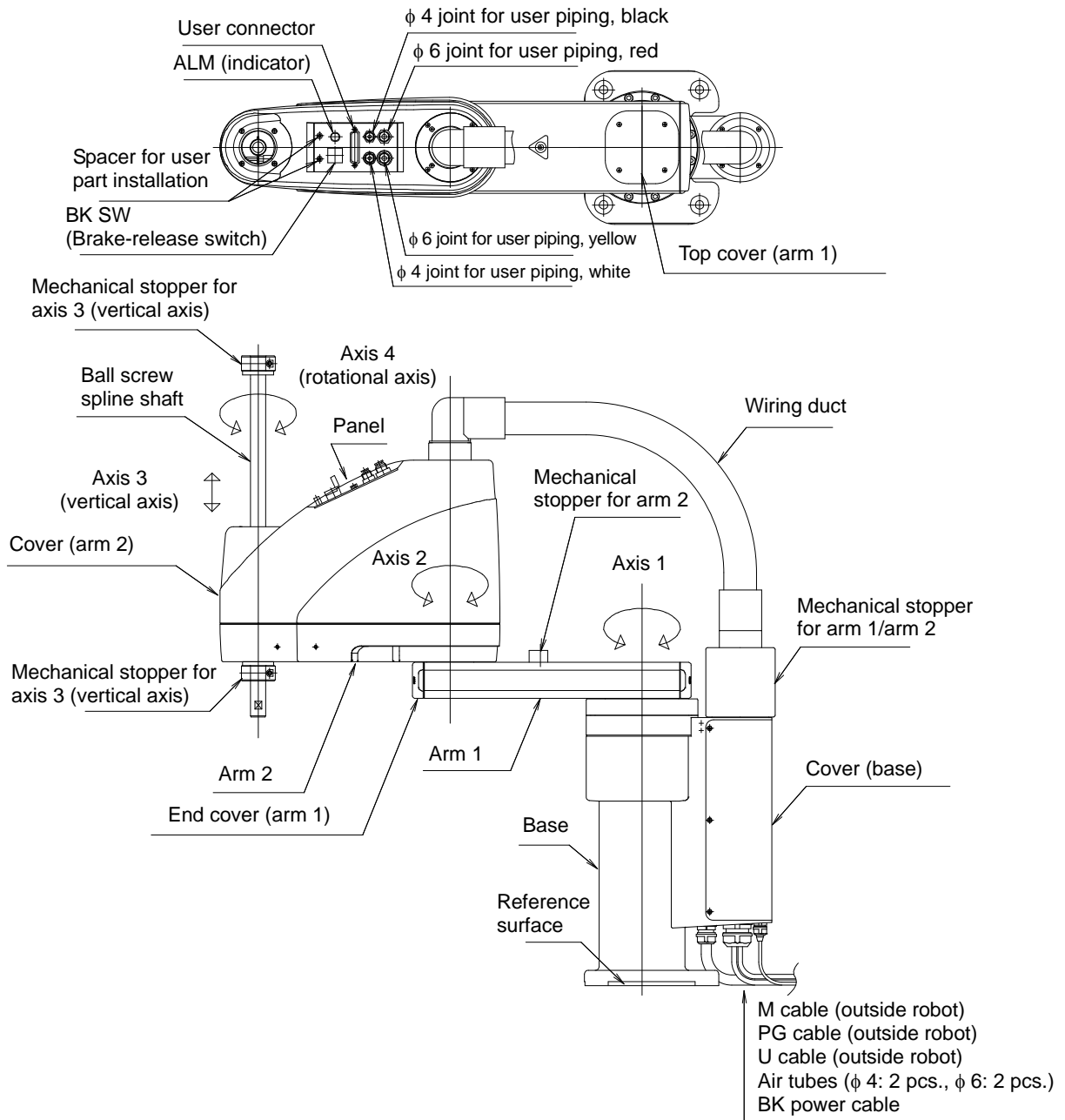
Separate fees will apply if an engineer is sent to the user's site, even during the warranty period.

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1 Names of Robot Parts

1.1 Names of Parts



1.2 Labels

The following labels are attached on the robot and controller. Be sure to observe the instructions and cautions written on the labels to ensure the correct use of the robot/controller.

Labels on the Robot

Prohibition of entry into the operation area



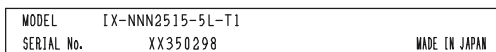
Warning on handling of the vertical axis



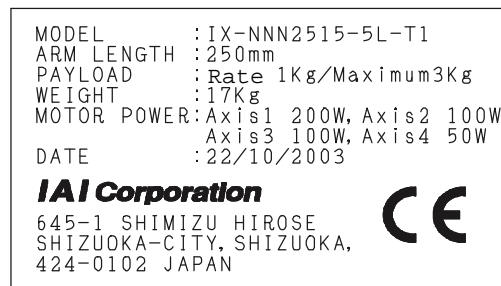
Warning against electric shock



Robot serial number

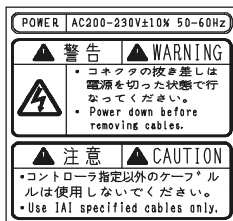


CE-certified robot (Provided only for CE-certified models)

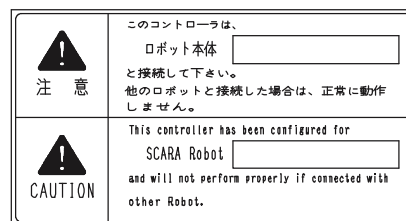


Labels on the Controller

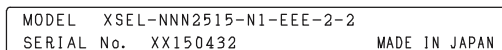
Caution/warning on handling of the controller



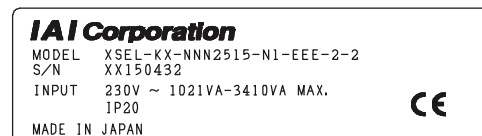
Designation of the connected robot



Controller serial number (Other than CE-certified models)



Controller serial number (CE-certified models)



Danger

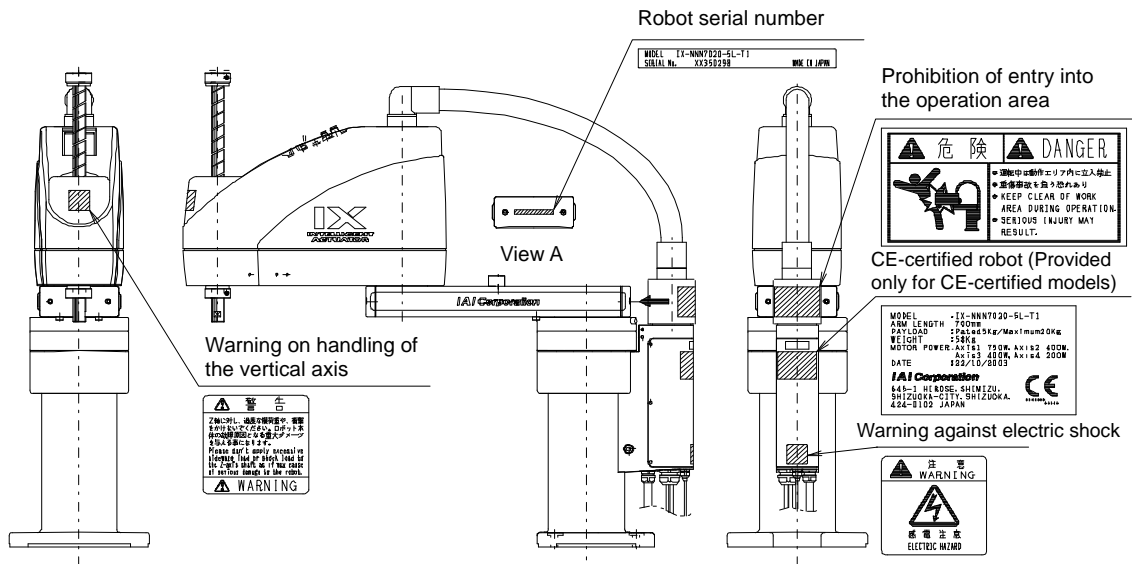
Warning

Caution

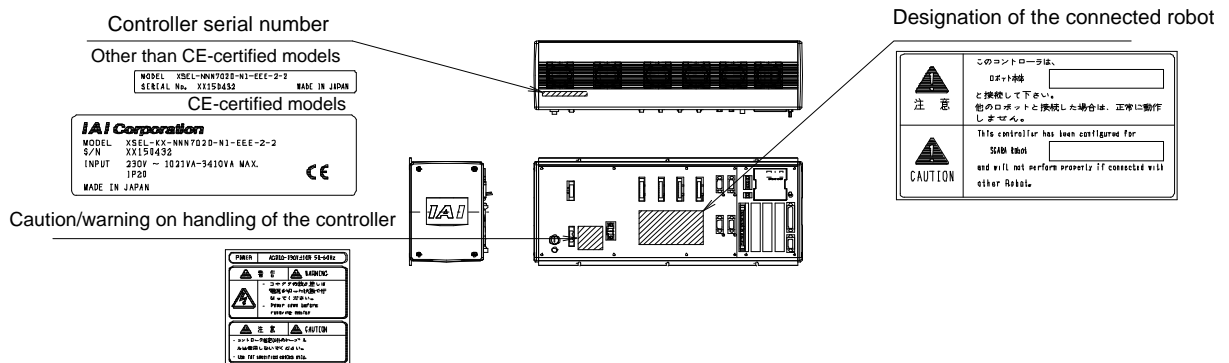
- Failure to observe the cautionary information provided on the labels may result in serious injury or damage to the robot.

1.3 Label Positions

Label Positions on the Robot



Label Positions on the Controller



2 Transportation and Handling

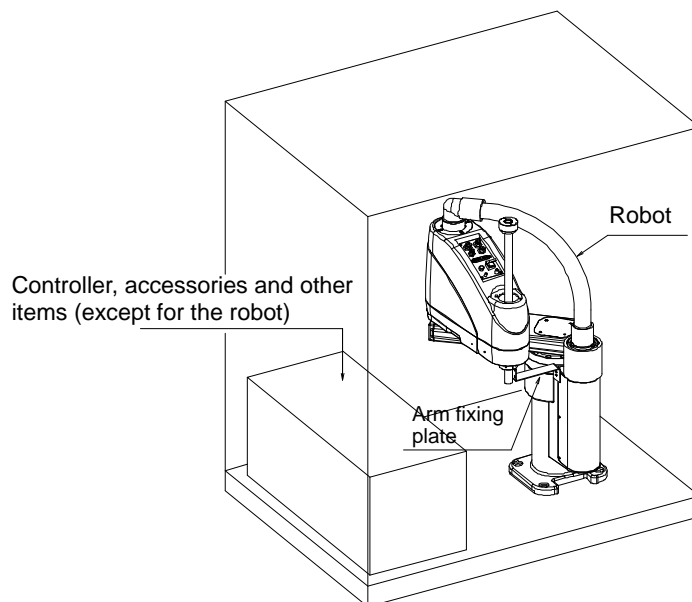
2.1 Handling of the Carton

Each robot is packed with a controller prior to shipment.

When transporting the carton containing the robot and controller, observe the following items and be careful not to drop the carton or apply impact due to forcible contact:

- If the carton is heavy, one operator should not attempt to carry it alone.
- Place the carton on a level surface if it is to be left there for a while.
- Do not climb upon the carton.
- Do not place on the carton any heavy object that may cause the carton to deform, or an article whose shape allows a load to be concentrated at one point.

2.2 Packing Condition of the Robot



Warning



Caution

- The robot and controller are very heavy. When transporting the carton containing the robot and controller, handle it with extra care so as not to drop the carton or apply impact due to forcible contact, as it may cause injury or damage to the robot or controller.
- Serious injury may result if the carton is dropped onto a person during transportation.
- Never stand below the carton as it is hoisted.
- Use a carrier device with sufficient loading capacity.
- If a machine or method is used that requires specified skills, it must be operated/performed by a person having the proper qualifications.

2.3 Handling of Individual Components

The robot and controller are supplied as a set.

Your robot cannot be used with the controller supplied with another robot.

When handling multiple robots, be careful not to lose their correct pairings with the controllers.

The robot will not stand on its own after being unloaded from the carton pallet.

Hold it by hand, or place a cushioning material on the floor and place the robot on its side upon the cushion.

2.4 Checking after Unpacking

After unpacking the carton, check the condition of the robot and other items contained in the carton.

Standard parts

Robot	1
Controller	1
Operation manual for robot	1
Operation manual for controller	1

Accessories

Eyebolt	2
D-sub connector	1
Hood set (for D-sub connector)	1
Caution label	2
Positioning label	1
PIO flat cable	1

Optional parts

PC software (type: IA-101-X-MW)	
CD-ROM	2
PC connection cable	1
Hand-held emergency-stop switch	1
Operation manual for PC software	1

Absolute reset adjustment jig

Type: JG-1 (IX-NNN50□□, IX-NNN60□□)
JG-3 (IX-NNN70□□, IX-NNN80□□)

Positioning jig for axes 1 and 2	1
Positioning jig for axis 4	1

Absolute data backup battery (AB-3)



Caution



Note

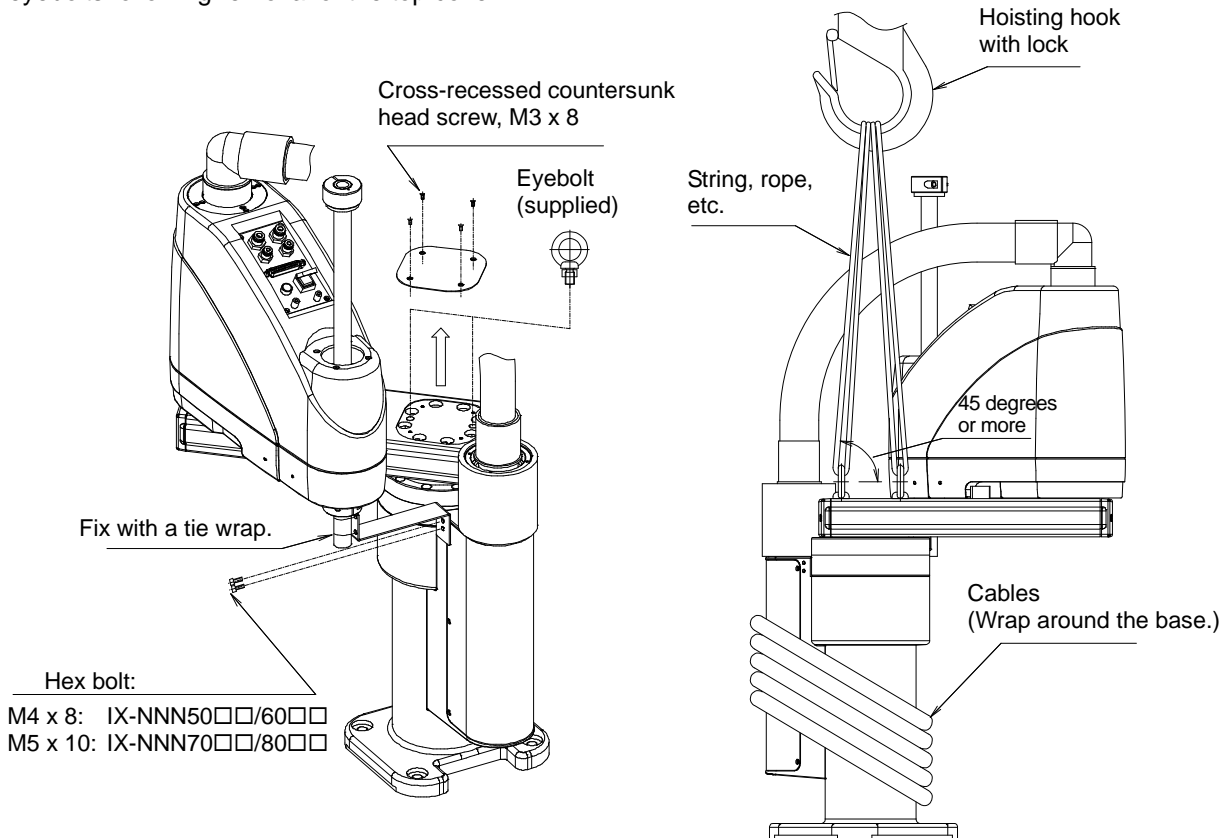
- Always operate the robot using the controller supplied with the robot in the same carton. Using another controller may result in an unexpected operation, damaged motor or other problem.
- After unpacking, be sure to confirm the condition of the robot and other items contained in the carton. Should you find a damaged or missing part, please contact IAI immediately.

2.5 Transporting the Robot

When transporting the robot, affix the arms using the supplied arm fixing plate. Additionally, wrap the cables around the base and secure them with gummed tape or other means.

Use a dolly, forklift, crane or other appropriate equipment for transportation. When transporting the robot, move it slowly by maintaining balance and safeguarding against vibration or impact.

When a crane is used, install the supplied eyebolts on the robot for the pass-through of ropes. Install the eyebolts following removal of the top cover.



Danger



Warning

- If the arms and cables remain free, the arms may turn unexpectedly and pinch a hand, or a person may be tripped by the trailing cables.
- Do not attempt to carry the robot by hand, as it may injure the back. Additionally, an injury may result if the robot is dropped onto the feet.
- Serious injury may result if a person is caught under a fallen robot during transportation.
- Never stand below the robot as it is hoisted.
- Use a hoist and ropes that can comfortably support the weight of the robot.
- If a machine or method is used that requires specified skills, it must be operated/performed by a person having the proper qualifications.

3 Installation Environment and Storage Environment

3.1 Installation Environment

Install the robot in an environment that satisfies the following conditions:

- Away from direct sunlight
- Not subject to radiated heat from a high-capacity energy source such as a heat-treating furnace
- Ambient temperature: 0°C to 40°C
- Humidity: 85% or less (non-condensing)
- Not exposed to corrosive or flammable gases
- Not subject to impact or vibration
- Not exposed to a significant amount of electromagnetic waves, ultraviolet rays or radiation
- Sufficient space is available to ensure safety in teaching and maintenance/inspection operations

Generally, the robot must be installed where the operator need not wear protective gear in order to work.

3.2 Installation Platform

The platform on which to install the robot receives a significant reactive force. Be certain the platform has sufficient rigidity to withstand the anticipated force.

- The surface on which the robot is fixed must have a thickness of 25 mm or more.
The levelness of the robot installation surface must be at least ± 0.05 mm.
- Drill tapped holes, as indicated below, into the installation surface of the platform.

Type	Tap size	Remarks
IX-NNN50□□/60□□	M10	Effective thread: 10 mm or longer for steel (20 mm or longer for aluminum)
IX-NNN70□□/80□□	M12	Effective thread: 12 mm or longer for steel (24mm or longer for aluminum)

- The platform must have sufficient rigidity to withstand not only the weight of the robot but also the dynamic moment of inertia that is generated when the robot is operated at maximum speed.
- Secure the platform to the floor or other rigid structure in a manner that prevents any movement due to operation of the robot.
- The installation platform must allow the robot to be mounted on a level surface.

3.3 Storage Environment

The storage environment conforms to the installation environment. If the robot is to be stored for a prolonged period of time, be sure the robot will not be exposed to dew condensation.

Unless otherwise specified, desiccant is not placed in the carton when shipped. If the robot is to be kept in an environment subject to condensation, provide preventive measures from over the carton or directly to the robot after unpacking.

The maximum storage temperature is 60°C for a short storage period. If the robot is to be stored for more than a month, the ambient temperature should not exceed 50°C.



Danger



Warning

- Failure to provide a proper environment for installation and storage may shorten the service life of the robot, reduce its operation accuracy, or cause a malfunction or failure.
- Never use the robot in a flammable atmosphere. The robot may explode or ignite.

4 Installation of the Robot

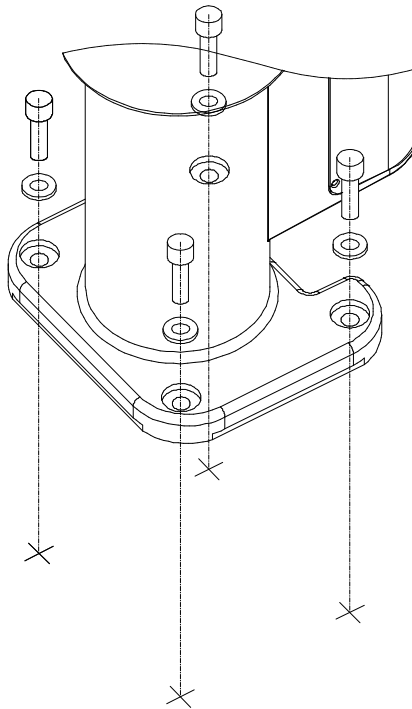
4.1 Installing the Robot

Install the robot on a level surface.

Secure the robot using hex bolts and washers.

Type	Bolt size	Tightening torque
IX-NNN50□□/60□□	M10	60 N·m
IX-NNN70□□/80□□	M12	104 N·m

For the hex bolts, use high-tension bolts with an ISO rating of 10.9 or higher.



Warning



Caution

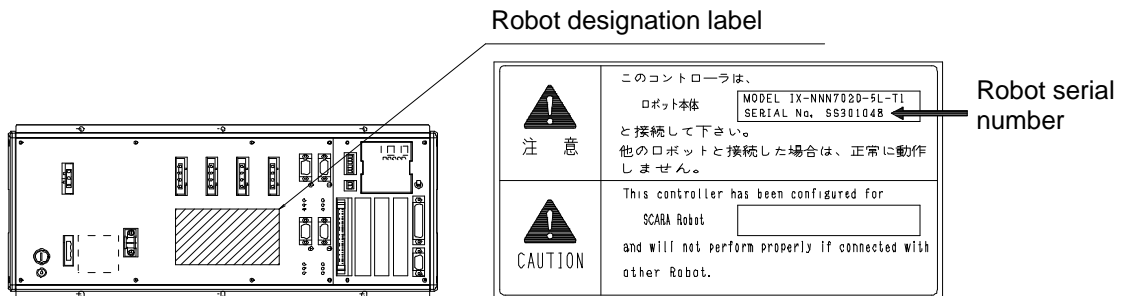
- Always insert a washer below each bolt. Without a washer, the bolt-bearing surface may sink.
- Tighten the hex bolts securely to the correct torque. Improperly tightened bolts may reduce the accuracy of robot operation, and in the worst case cause the robot to overturn.

4.2 Connecting the Controller

The controller connection cables are attached on the robot (standard cable: 5 m, to air-tube joint: 150 mm).

Pay attention to the following items when connecting the controller:

- Connect to the robot of the serial number specified on the robot designation label provided on the front panel of the controller.

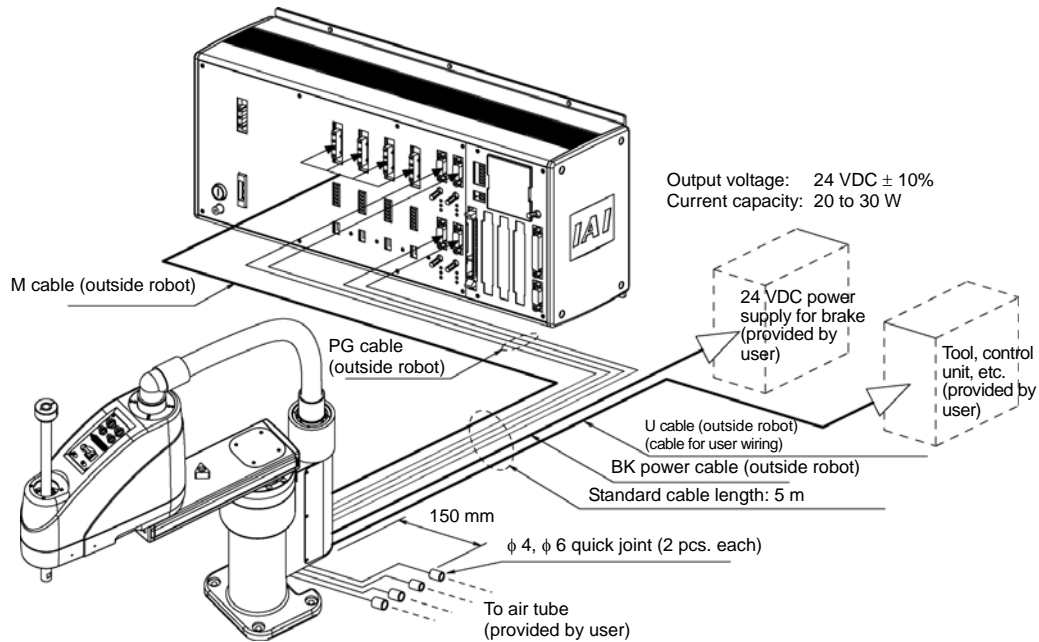


- Connect the cables securely after confirming that they are free from damage or bent connector pins.
- Connect each cable by aligning the indication on the marking tube on the cable with the indication on the controller panel.
- When installing the PG connector (D-sub connector), ensure correct orientation of the connector.
- The brake power circuit is provided on the primary side (high-voltage side). Therefore, provide a dedicated 24 VDC power supply for the brake. The brake must not share the I/O power supply or the power supply for the secondary circuit.
The brake power supply requires an output voltage of 24 VDC \pm 10% and a current capacity of 20 to 30 watts.

Refer to the operation manuals for the controller and PC software for the procedures to connect the I/O cable, controller power cable, PC connection cable, etc.

Warning

- Be sure to connect to the robot of the serial number specified on the front panel of the controller. The controller will not operate properly if any other robot is connected. Failure to observe this warning may cause the robot to malfunction, resulting in a serious accident.
- Before connecting or disconnecting a cable, always turn off the power to the controller. Connecting/disconnecting a cable with the power supplied to the controller may cause the robot to malfunction, resulting in a serious accident.
- Installing the connectors into the wrong sockets may cause the robot to malfunction. Be sure to check the designation on the cable with that on the controller panel before plugging in any connector.
- If the connectors are not inserted securely, the robot may malfunction and generate the risk of danger. Be sure to affix each connector with the supplied screws.



Warning

- Before connecting or disconnecting a cable, always turn off the power to the controller. Connecting/disconnecting a cable with the power supplied to the controller may cause the robot to malfunction, resulting in a serious accident.
- Installing the connectors into the wrong sockets may cause the robot to malfunction. Be sure to check the designation on the cable with that on the controller panel before plugging in any connector.
- If the connectors are not inserted securely, the robot may malfunction and generate the risk of danger. Be sure to affix each connector with the supplied screws.

4.3 Checking after Installation

Once the robot has been installed, check the following items:

- Visually check the robot, controller and cables for dents and other abnormalities.
- Confirm that the cables are connected properly and that the connectors are inserted securely.



Warning

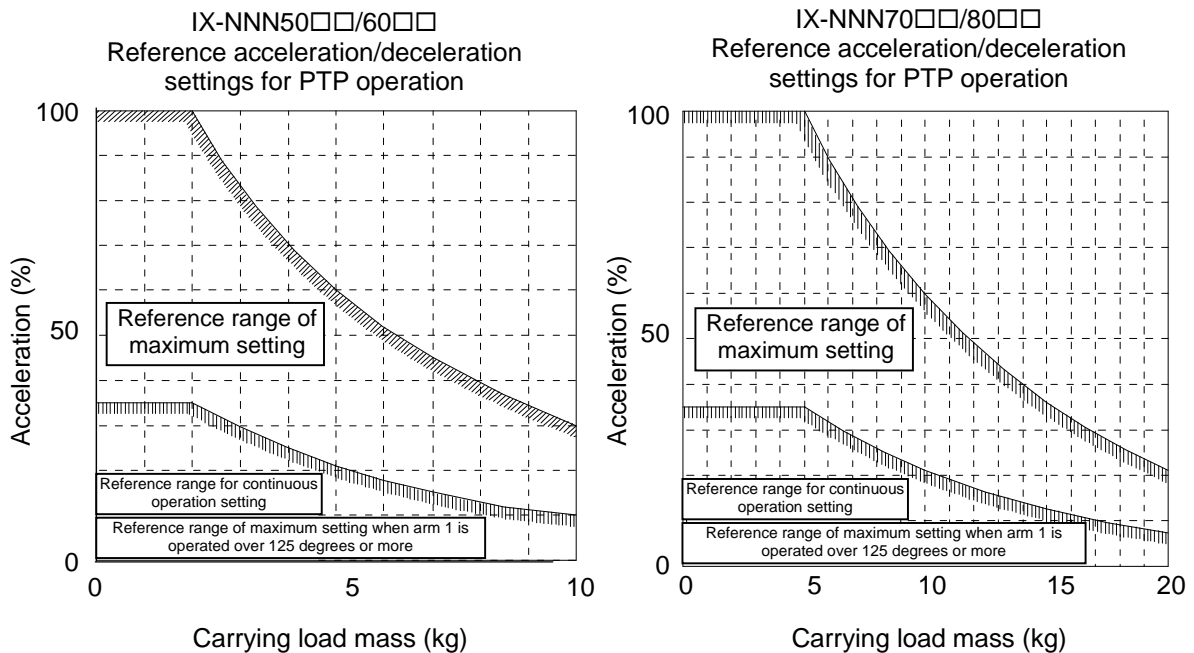
- Failure to perform these checks may result in a malfunctioning robot or a damaged controller or robot.

5 Precautions for Use

5.1 Reference Acceleration/Deceleration Settings

Use the robot based on appropriate acceleration/deceleration settings by referring to the following graph:

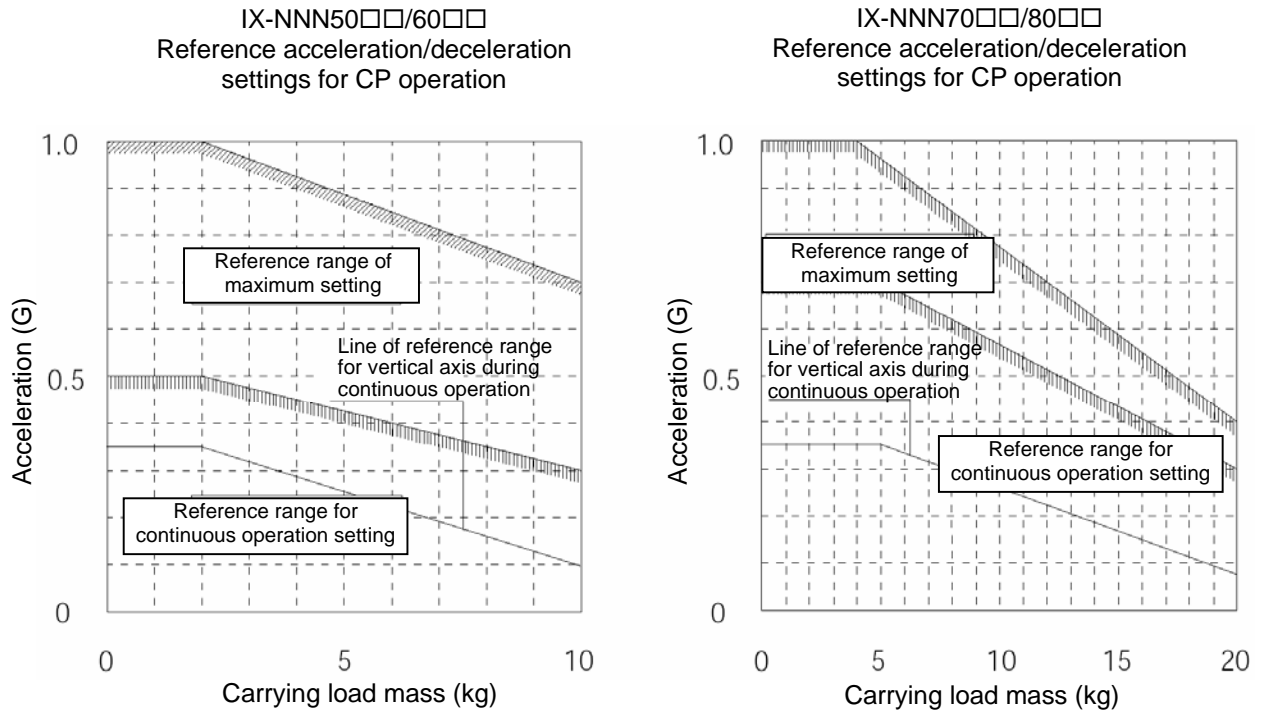
(1) PTP operation (Set using the SEL language commands ACCS and DCLS.)



Caution

- To operate the robot at the maximum acceleration, provide a stopping period of three seconds or more after each acceleration/deceleration.
- When arm 1 is operated over 125 degrees or more, use the reference range for the continuous operation setting as the reference range of the maximum setting. The continuous operation setting value should be one-third the appropriate maximum value thus set.
- Start from the appropriate reference range for the continuous operation setting, and then gradually raise the value for the purpose of adjustment.
- If an overload error occurs, lower the acceleration setting as appropriate or provide an appropriate stopping time following each acceleration/deceleration.
- Depending on the position of the vertical axis, the robot may generate vibration when axis 1, axis 2 or the rotational axis turns. If vibration occurs, lower the acceleration as appropriate.
- To move the robot horizontally at high speed, keep the vertical axis as close as possible to the top position. If the vertical axis is operated at the bottom position, the ball screw spline shaft will bend and the vertical axis will be disabled.
- Be careful that the moment of inertia of axis 4 does not exceed the permissible value. (Refer to 5.3, "Carrying Load.")
- The carrying load indicates a load above the rotational center of axis 4.
- Operate the robot by using an appropriate acceleration coefficient as determined by the mass of the tip. Failure to do so may cause the drive part to wear prematurely or may result in damage or vibration.

(2) CP operation (Set using the SEL language commands ACC and DCL.)



Caution

- To operate the robot at the maximum acceleration, provide a stopping period of three seconds or more after each acceleration/deceleration.
- Start from the appropriate reference range for the continuous operation setting, and then gradually raise the value for the purpose of adjustment.
- If an overload error occurs, lower the acceleration setting as appropriate or provide an appropriate stopping time following each acceleration/deceleration.
- Depending on the position of the vertical axis, the robot may generate vibration when axis 1, axis 2 or the rotational axis turns. If vibration occurs, lower the acceleration as appropriate.
- To move the robot horizontally at high speed, keep the vertical axis as close as possible to the top position. If the vertical axis is operated at the bottom position, the ball screw spline shaft will bend and the vertical axis will be disabled.
- Be careful that the moment of inertia of axis 4 does not exceed the permissible value. (Refer to 5.3, "Carrying Load.")
- The carrying load indicates a load above the rotational center of axis 4.
- Operate the robot by using an appropriate acceleration coefficient as determined by the mass of the tip. Failure to do so may cause the drive part to wear prematurely or may result in damage or vibration.

5.2 Tools

The tool mounting part must have sufficient strength and rigidity, along with adequate fastening power to prevent positional shift.

It is recommended that a tool be installed over a split ring, span ring or other appropriate part. A sample configuration of tool installation is given below.

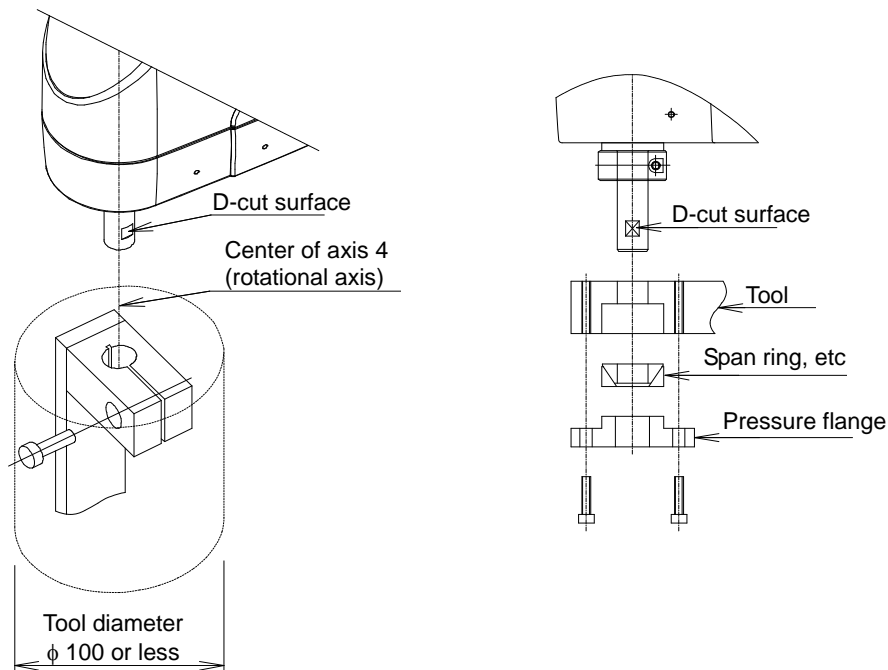
The diameter of each tool must not exceed 100 mm. A tool larger than this dimension will interfere with the robot within the robot's range of movement.

If the tool diameter exceeds 100 mm or the tool contacts any peripheral equipment, decrease the soft limits to reduce the operation range.

Also keep the inertial moments of the tool and load within the allowable values. (Refer to 5.3, "Carrying Load.")

Adjust the position (direction) of axis 4 (rotational axis) using the D-cut surface at the tip of axis 4.

If the position in rotating direction is to be determined using the D-cut surface with a setscrew, use a setscrew with resin/brass pad or screw in a setting piece made of soft material. (Avoid affixing the tool by bolting it on the D-cut surface. It will damage the D-cut positioning surface.)



Warning



Caution

- Turn off the power to the controller and robot before installing a tool.
- If the tool mounting part does not have sufficient strength, it may break while the robot is operating and cause the tool to detach and fly off.
- If the tool diameter exceeds 100 mm, the tool will contact the robot within its range of movement and cause damage to the tool, work and/or robot.
- Avoid attachment of the tool at the D-cut surface via thread fastening. Doing so may damage the D-cut positioning surface.

5.3 Carrying Load

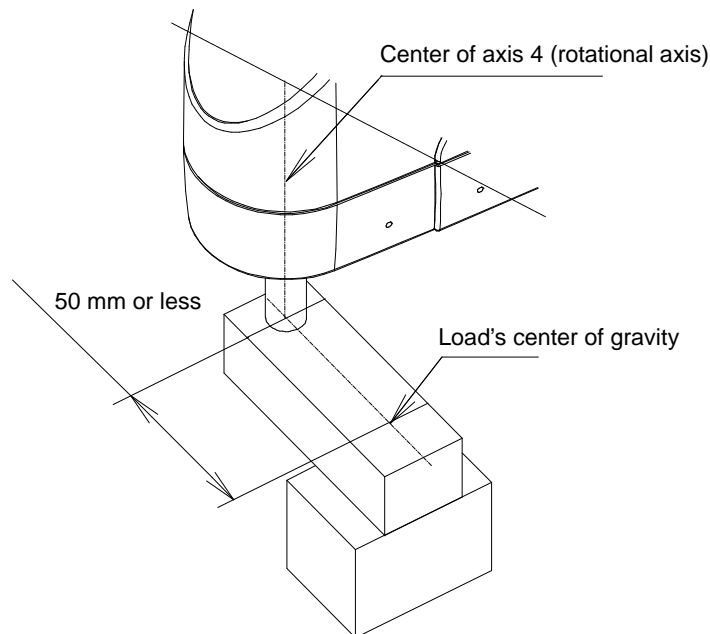
Load capacity

Type	Rated load capacity	Maximum load capacity
IX-NNN50□□/60□□	2 kg	10 kg
IX-NNN70□□/80□□	5 kg	20 kg

Load's permissible moment of inertia

Type	Permissible moment of inertia	Remarks
IX-NNN50□□/60□□	0.06 kg·m ²	Both rated and maximum
IX-NNN70□□/80□□	0.10 kg·m ²	

Load offset (from the center of axis 4 (rotational axis))
50 mm or less

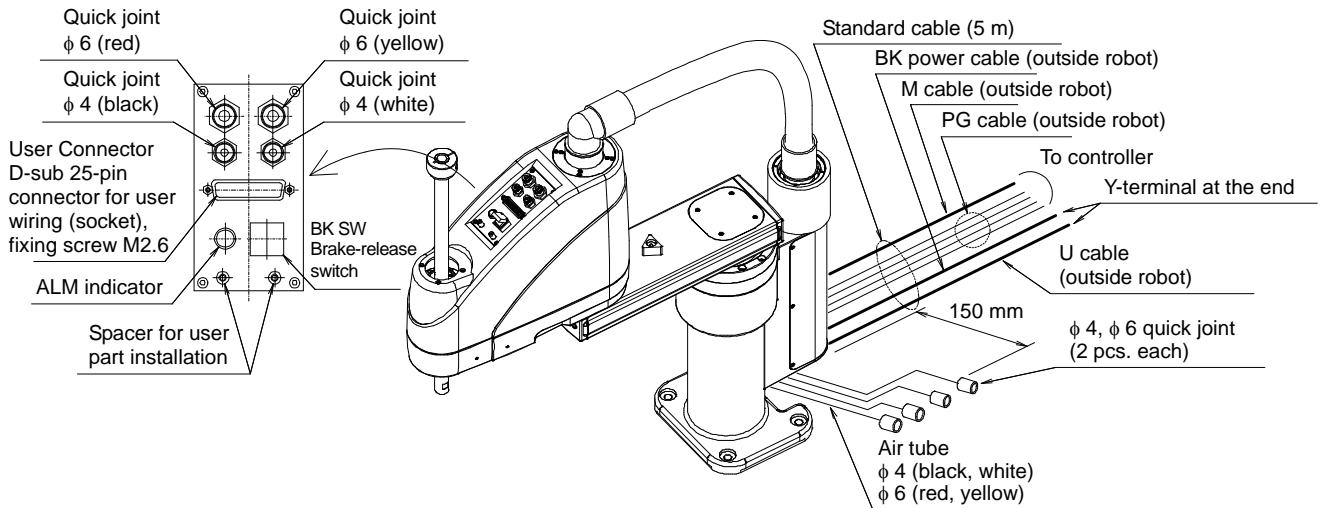


Caution

- Set appropriate acceleration/deceleration according to the mass of the tip and moment of inertia. Failure to do so may cause the drive part to wear prematurely or may result in damage or vibration.
- If vibration occurs, lower the acceleration/deceleration as appropriate.
- If the load gets offset, the robot becomes more likely to cause vibration. Design the tools so that the load's center of gravity aligns with the center of axis 4.
- Do not move the robot horizontally with axis 3 (vertical axis) extended. It may cause the vertical axis to bend and disable the axis. To move the robot horizontally with axis 3 extended, adjust the speed and acceleration/deceleration as appropriate.

5.4 User Wiring and Piping

The robot comes with standard cables and tubes that the user can use in a desired wiring/piping configuration.



User connector specifications

Rated voltage	3.0 V
Permissible current	1.1 A
Conductor size and number of wires	AWG 26 (0.15 mm ²), 25 wires
Other	Twisted-pair cable (1 to 24), shielded

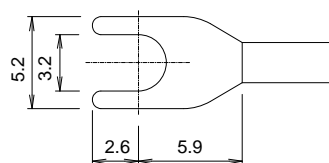
Piping specifications

Normal service pressure	0.8 MPa
Dimensions (outer diameter x inner diameter) and number of tubes	φ 4 mm x φ 2.5 mm, 2 pieces
	φ 6 mm x φ 4 mm, 2 pieces
Working medium	Air

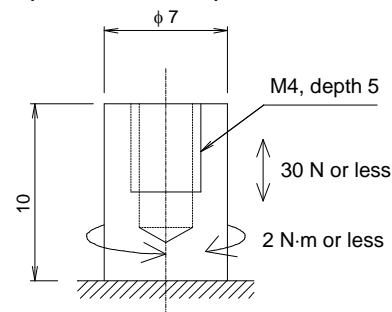
ALM (indicator) specifications

Rated voltage	24 VDC
Rated current	12 mA
Illumination color	Red LED

Shape of Y-terminal



Spacer for user part installation

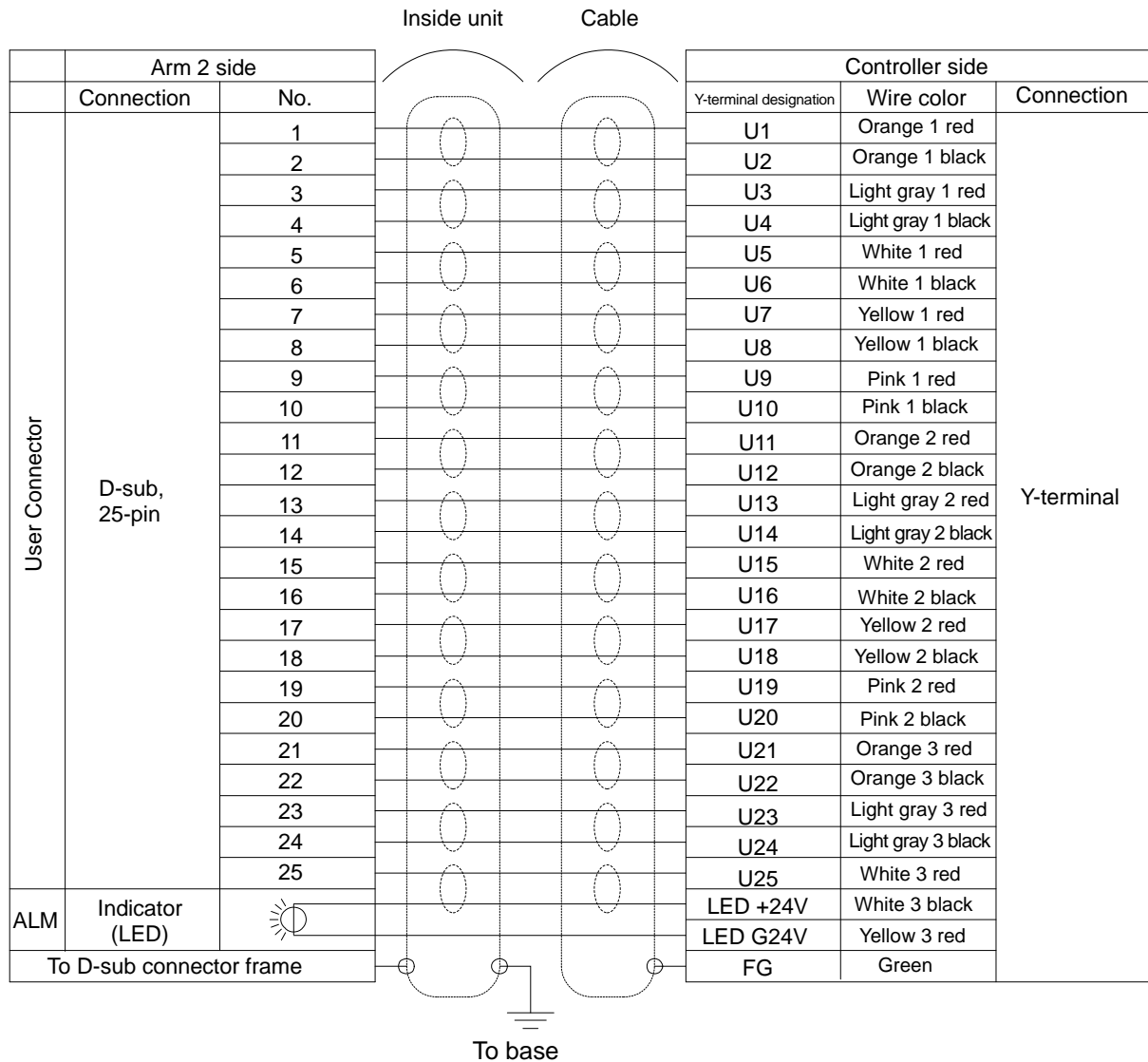


External force applied to the spacers must not exceed 30 N in the axial direction or 2 N-m in the rotating direction (for each spacer).

The robot comes with a D-sub 25-pin mating plug for the user connector. Solder a user-supplied cable to the D-sub connector (plug), attach the supplied hood, and then connect to the user connector (socket). Use a shielded cable with an outer diameter of ϕ 11 or less.

To turn on the indicator, the user must configure a dedicated circuit that uses the controller I/O output signal, etc.

User connector pins and corresponding Y-terminals



Warning

- Before commencing wiring/piping work, turn off the power to the controller and the power/air supplies to the robot. Failure to do so may cause the robot to malfunction.
- Use cables and tubes within their specifications. Failure to do so may result in fire or short circuit due to an overheated cable, or may cause air leaks.
- Connect the shielded cable to the hood. Otherwise, the robot may malfunction due to noise.
- Secure the supplied D-sub connector using the screws on the hood.

6 Inspection/Maintenance

6.1 Inspection/Maintenance

Your horizontal articulated robot must be inspected daily and on a regular basis to ensure safe, efficient operation. Perform the necessary inspections after confirming the maintenance/inspection items required for your IAI robot, as defined in this section.

Do not perform any inspection, adjustment or repair of the robot or controller, replacement of robot/controller part or any other operation not described in this operation manual. The following items must be adjusted at our factory. Do not disassemble the following components or cut cables at the user site:

- Disassembly of servo motor
- Disassembly of ball speed reducer
- Disassembly of ball-screw spline
- Disassembly of bearing
- Disassembly of harmonic speed reducer
- Disassembly of brake
- Cutting of cable

IAI will not be responsible for any malfunction or damage resulting from the conduct of any operation cited above.

Depending on the periodic inspection item, the controller power may have to remain on or off. In either case, take proper measures to make sure other operators cannot operate the power.



Warning

- Performing inspection or maintenance without fully understanding the details of work may result in a serious accident.
- If inspections are neglected, the drive part may wear prematurely or the robot may malfunction unexpectedly.

6.1.1 Daily Inspection

Check the following items daily before and after operating the robot.
Observe the precautions for work near the robot and for inspection/maintenance/adjustment operations when carrying out each check.

Check location	Description
Safety cage	<ul style="list-style-type: none"> • Correct the deformation or positional shift of the cage. • Confirm that the interlock mechanism is operating properly.
Robot	<ul style="list-style-type: none"> • Check the robot mounting bolts for looseness. • Check the exterior for abnormality, loose covers, flaws, dents, etc. (If the robot has flaws or other abnormalities, please contact IAI.) • Check for abnormal move, vibration or noise.
Cables	<ul style="list-style-type: none"> • Check the cables for flaws. • Check the cable mounting parts for looseness.
Emergency-stop switch	<ul style="list-style-type: none"> • Confirm that the emergency-stop switch functions properly.

6.1.2 Six-Month Inspection

Check the following items on the robot every six months.
Observe the precautions for work near the robot and for inspection/maintenance/adjustment operations when carrying out each check.


Check location	Description
Robot	Check the arm mounting sections for looseness. (If any of the arm mounting sections is loose, tighten the fastening parts securely.)
Ball-screw spline	<ul style="list-style-type: none"> • Check the ball screw and spline for looseness. • Wipe off old grease using a waste cloth, etc., and add new grease. (Standard specification: Multemp LRL No. 3 by Kyodo Yushi or equivalent)
Connectors	Check the connectors for looseness.

If the robot has flaws or other abnormalities, please contact IAI.

6.1.3 Yearly Inspection

Check the following items on the robot every year.
Observe the precautions for work near the robot and for inspection/maintenance/adjustment operations when carrying out each check.

Check location	Description
Harmonic reduction gears, joint bearings	Check arm 1 or 2 for looseness in the rotating direction or axial direction. (Contact IAI if an abnormality is found.)
Ball-screw spline	Check the vertical axis for looseness. (Contact IAI if an abnormality is found.)


Warning

- Performing inspection or maintenance without fully understanding the details of work may result in a serious accident.
- If inspections are neglected, the drive part may wear prematurely or the robot may malfunction unexpectedly.
- Display a “Work in Progress” sign so that other operators will not operate the controller, operation panel, etc.

6.2 Battery Replacement

6.2.1 Preparation

The following items are required when replacing the batteries:

- Phillips screwdriver
- New dedicated batteries for IX: AB-3 (4 pieces)

Before replacing the batteries, turn off the power to the controller, control panel and other relevant units.



Warning



Caution

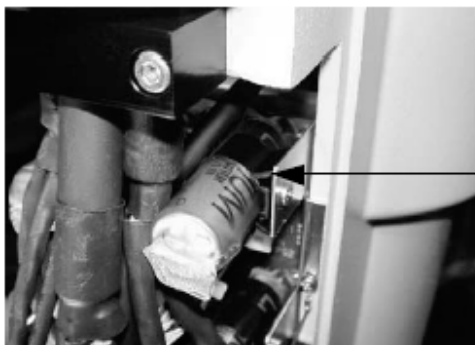
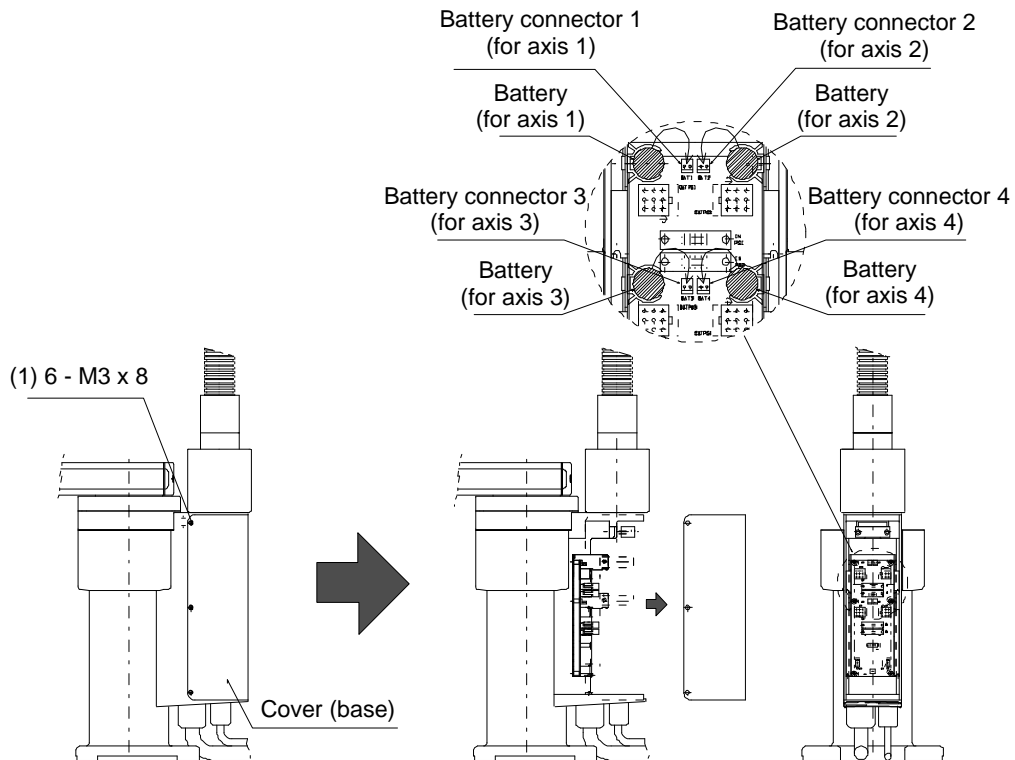
- Performing inspection or maintenance without fully understanding the details of work may result in a serious accident.
- Display a “Work in Progress” sign so that other operators will not operate the controller, operation panel, etc.
- Use dedicated batteries for IX. Batteries for the old model (IH) cannot be used.

6.2.2 Battery Replacement Procedure

- (1) Remove the countersunk head screws (1) (six pieces) and detach the cover (base).
- (2) Remove the batteries from the battery holder.
- (3) Remove the battery connectors and connect new batteries.

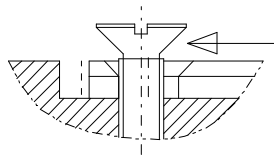
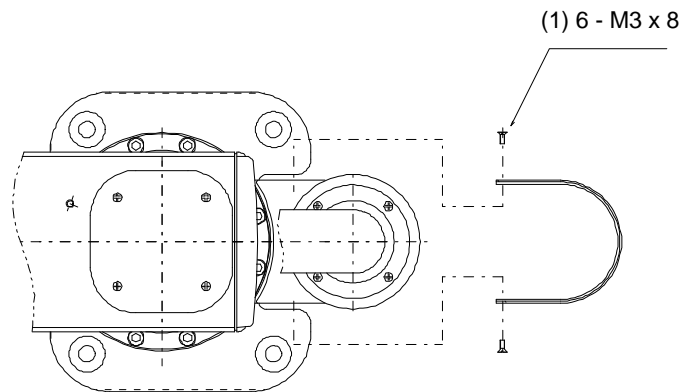
- After removing the old batteries, quickly connect new batteries (roughly within 5 minutes x number of batteries).
- If new batteries are not connected for a longer period, the rotation data will be lost and an absolute reset will become necessary.
- Replace batteries one axis at a time. If the batteries for all axes are replaced at once, the work may not be completed within the specified time.

- (4) Install the batteries into the battery holder.



Battery holder

- (5) Affix the cover (base) using the countersunk head screws (1) (six pieces)
(tightening torque: 0.74 N·m).



Do not tighten the screws to the specified torque in one go. First tighten the screws to the position shown to the left, and while pushing the cover in the direction of the arrow tighten the screws on both sides evenly to ensure tight sealing.



Caution

- When installing the cover (base), be careful not to pinch the cables inside.

- (2) Connect the cables for the robot, controller and PC, so the robot can be operated from the PC.
Before commencing the work, always confirm that the emergency-stop switch is functioning properly.
- (3) Back up the parameters.
Be sure to back up the parameters before performing an absolute reset.
- (4) Start the absolute reset menu.
- (5) Perform an absolute reset.
- (6) Perform a software reset.

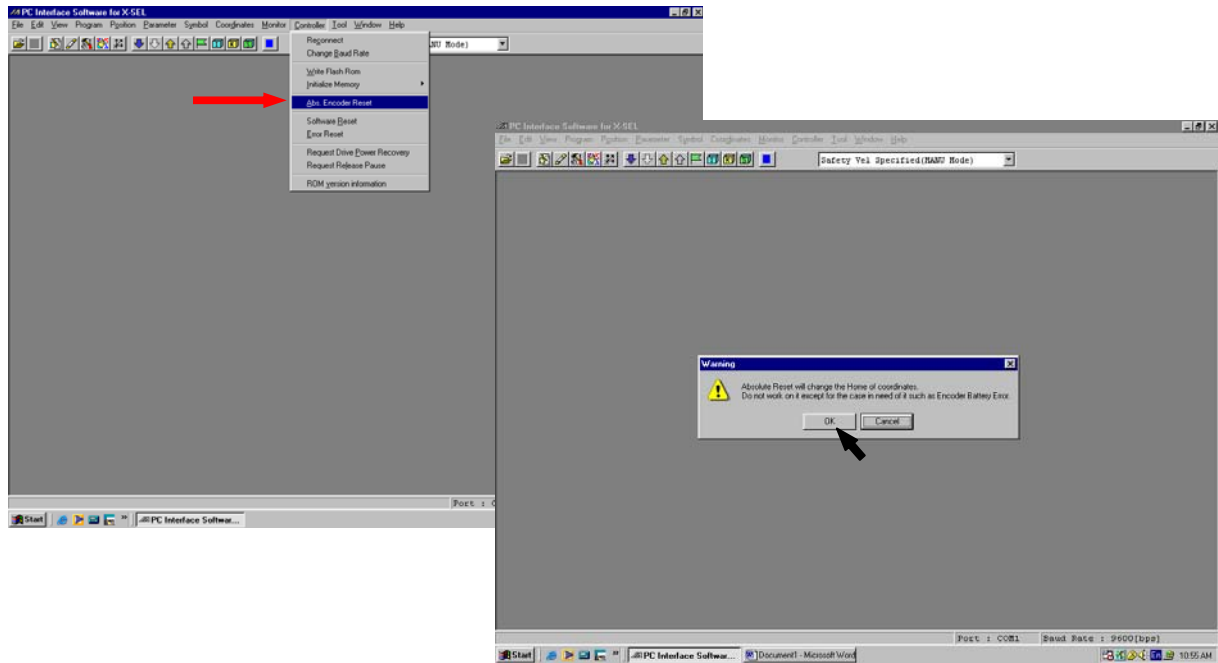


Warning

- Performing inspection or maintenance without fully understanding the details of work may result in a serious accident.
- Display a “Work in Progress” sign so that other operators will not operate the controller, operation panel, etc.
- Perform an absolute reset after backing up the parameters.

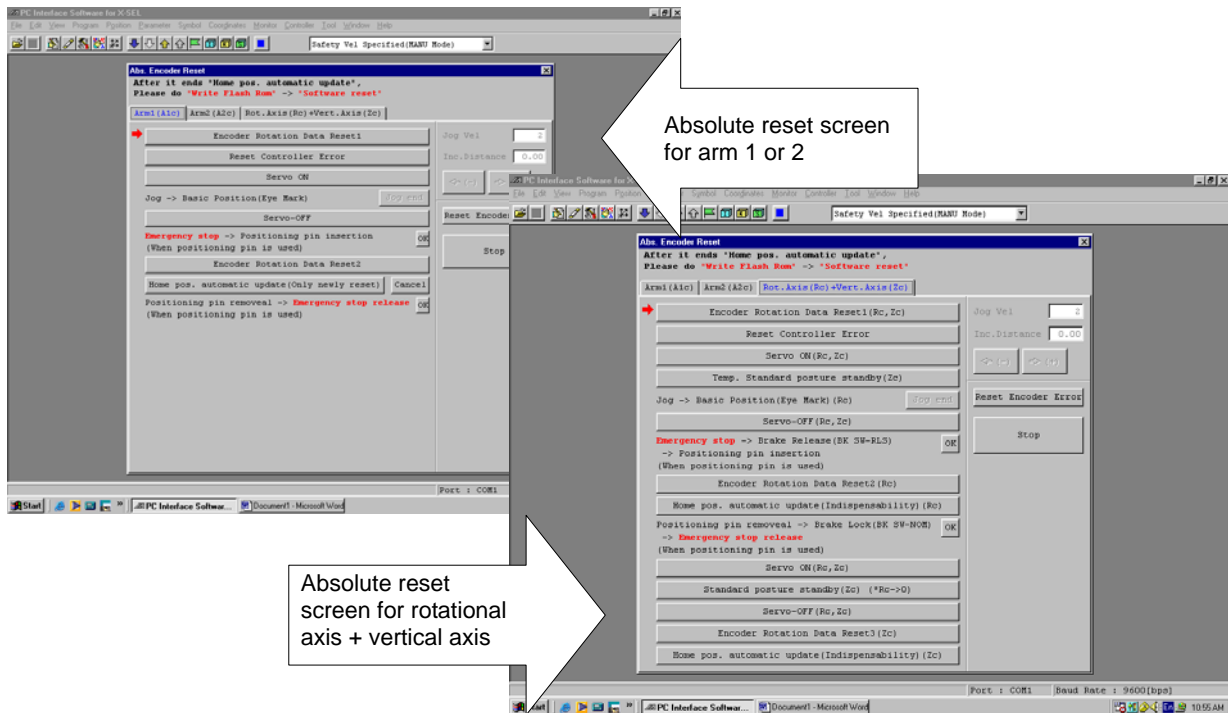
6.3.2 Starting the Absolute Reset Menu

(1) Open the absolute reset window from the PC software.



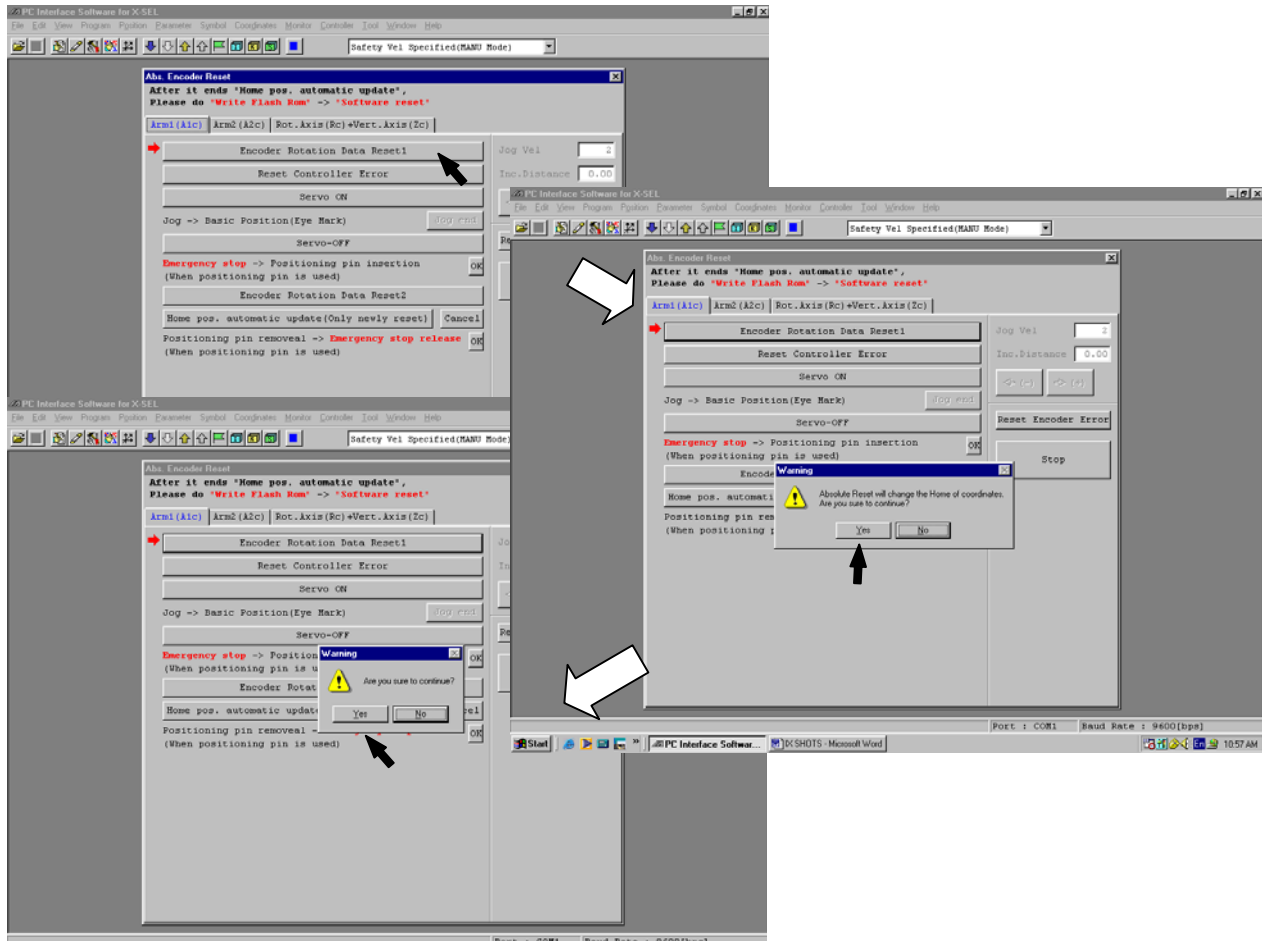
(2) The absolute reset window opens.

- One of three absolute reset screens—for arm 1, arm 2 and rotational axis + vertical axis—is displayed when a corresponding tab is clicked.

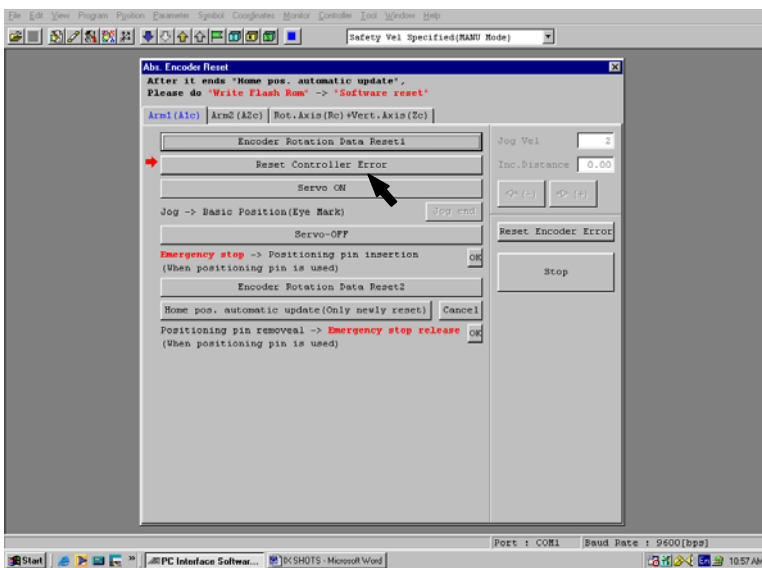


6.3.3 Absolute Reset Procedure for Arm 1 or 2

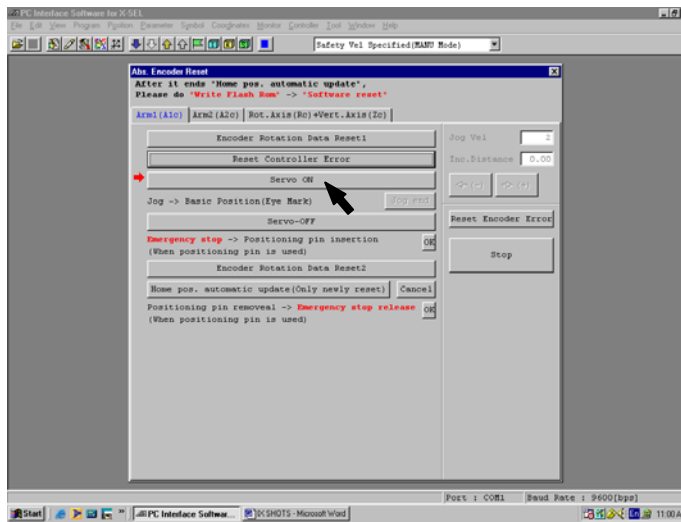
(1) Click the “Encoder Rotation Data Reset1” button.



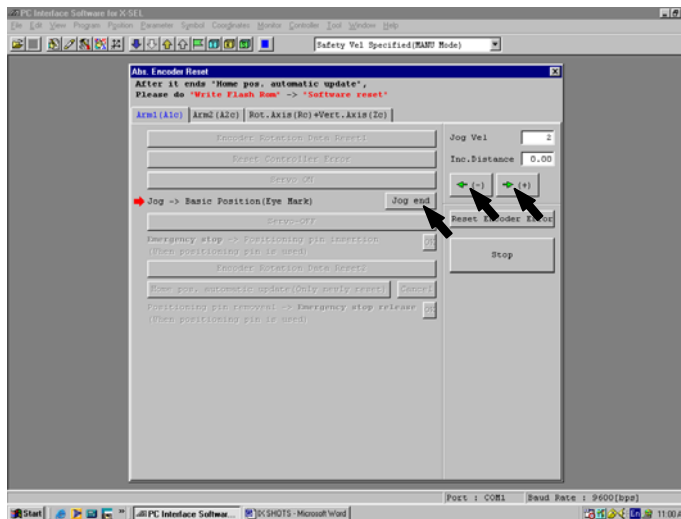
(2) Click the “Reset Controller Error” button.



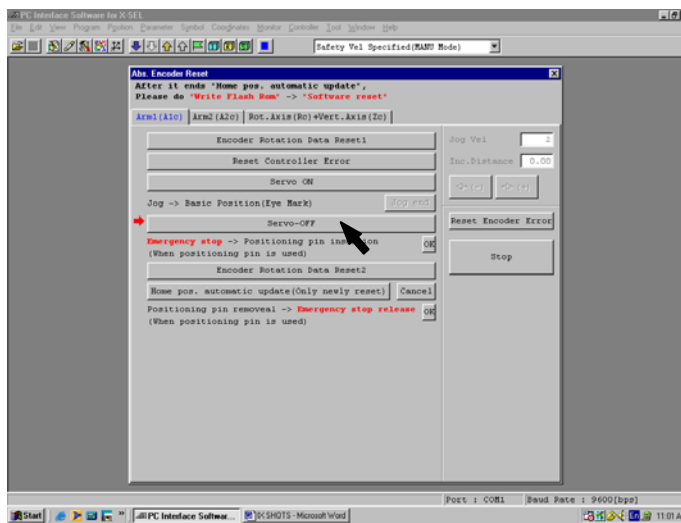
(3) Click the “Servo ON” button.



(4) Jog the arm to near the reference position (see reference position drawing in step 7), and click the “Jog end” button.



(5) Click the “Servo-OFF” button.



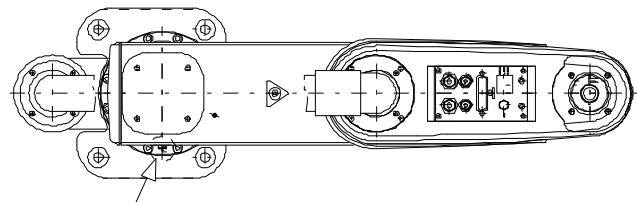
- (6) Press the emergency-stop switch.
- (7) When performing an absolute reset of arm 1, set an adjustment jig (pin) on arm 1 to fix the arm in the reference position. In this case, arm 2 may be moved. When performing an absolute reset of arm 2, set an adjustment jig (pin) on arm 2 to fix the arm in the reference position. In this case, arm 1 may be moved.
 - Set the jig after confirming that the emergency-stop switch is pressed.
 - Set the jig after adjusting the arm to the reference position, using the positioning mark label as a guide.
 - Arm 1 has a cover (not arm 2), which is fixed with setscrews. Remove the setscrews and detach the cover before setting the jig.
 - It is recommended that an adjustment jig be used to perform an absolute reset. With arm 1 or 2, however, rotation data can be reset as long as a positioning accuracy of “center of positioning mark label ± 1 graduation” is ensured.



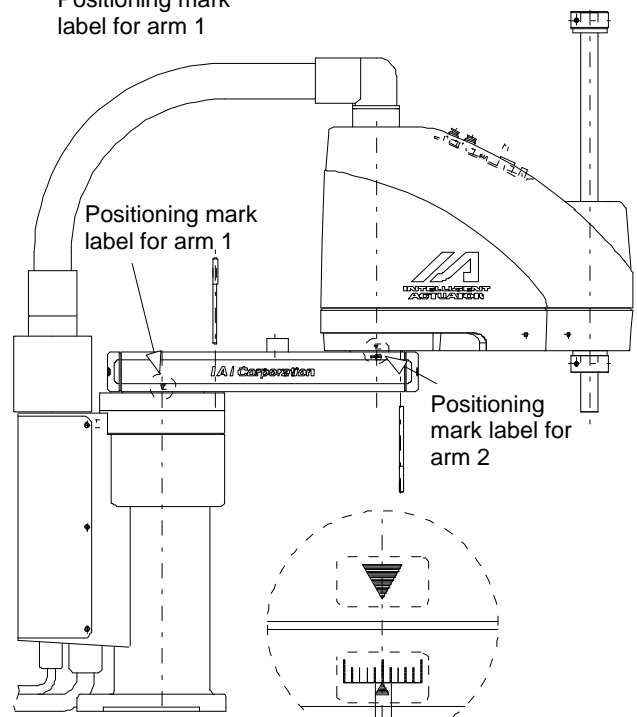
Arm 1



Arm 2



Positioning mark label for arm 1



Reference position drawing

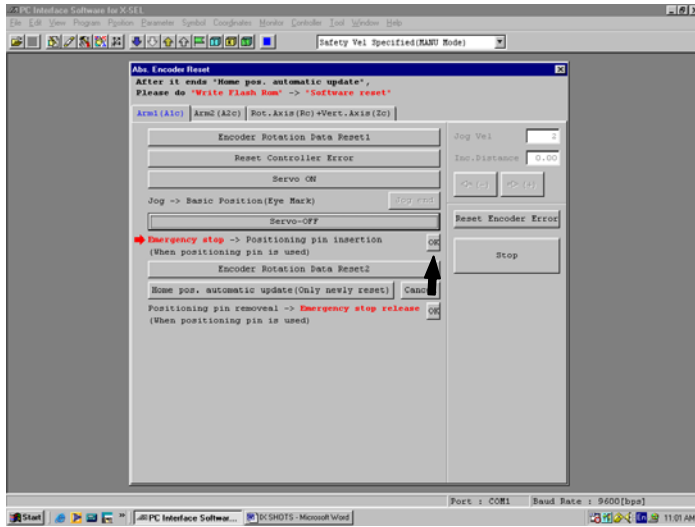
Adjust arm 1 or 2 to a position within ± 1 graduation of the center.



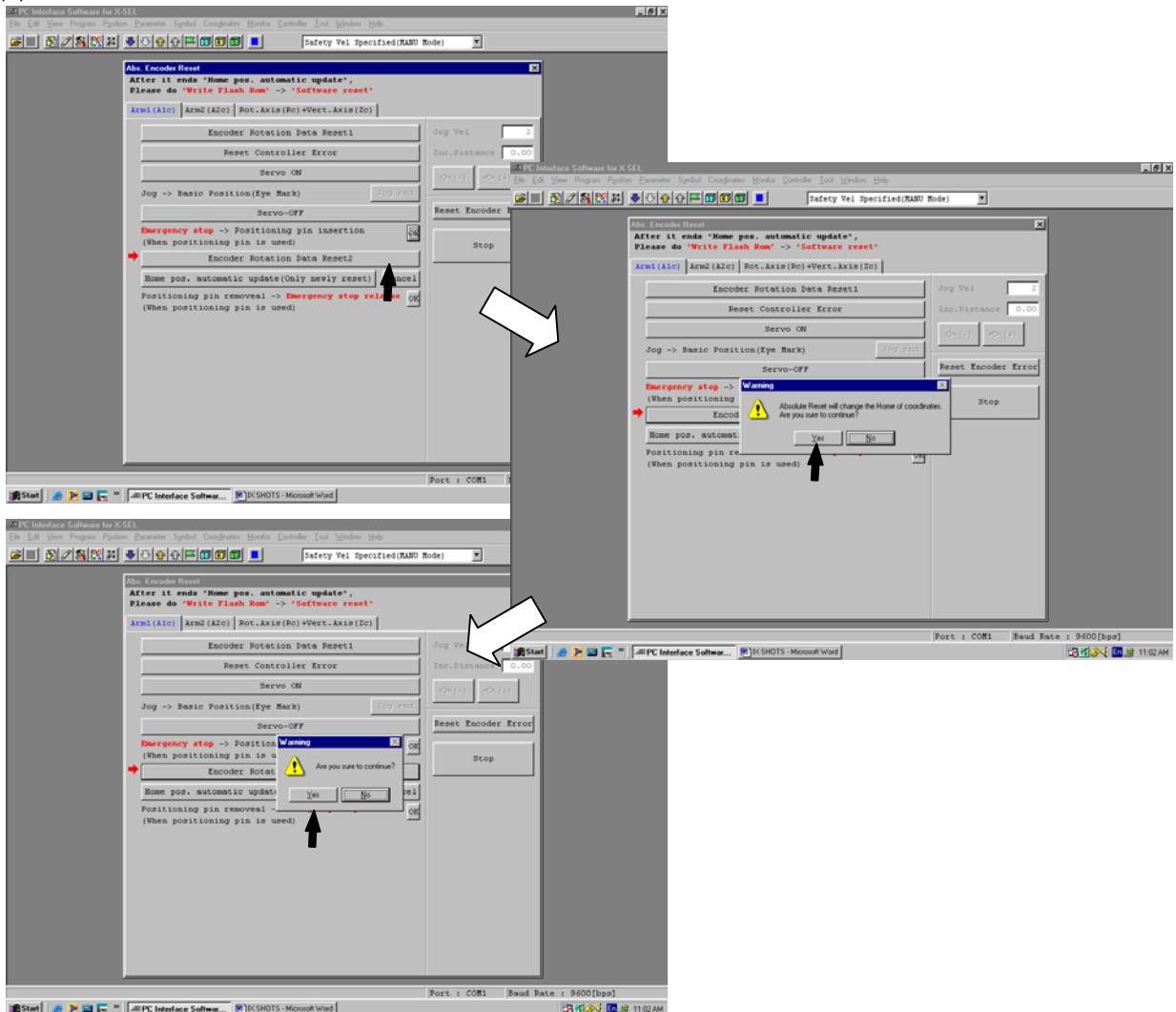
Warning

- Always press the emergency-stop switch before setting an adjustment jig. Failure to do so may cause the robot to malfunction and result in a serious accident.

(8) Click the “OK” button.

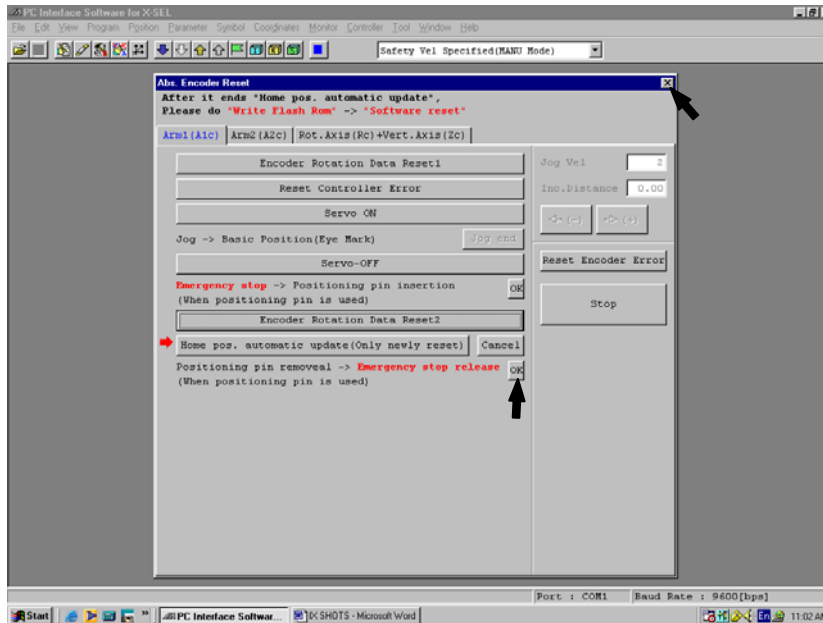


(9) Click the “Encoder Rotation Data Reset2” button.



- (10) Remove the adjustment jig.
 - If you are working on arm 1, install the cover and secure it with the setscrews
- (11) Release the emergency-stop switch.
- (12) Click the “OK” button.

- An arrow is shown next to the “Home pos. automatic update” button. Do not set this item. (In particular, be sure this item is not set when performing an absolute reset without using a jig).
- If the home position is updated automatically when a reset is performed without using an adjustment jig, the home position will become offset.
- If the home position has been updated by mistake, perform a software reset without writing to flash ROM. (This achieves the same condition where the home position is not updated automatically.)
- Always click the “OK” button after removing the jig and releasing the emergency-stop switch.



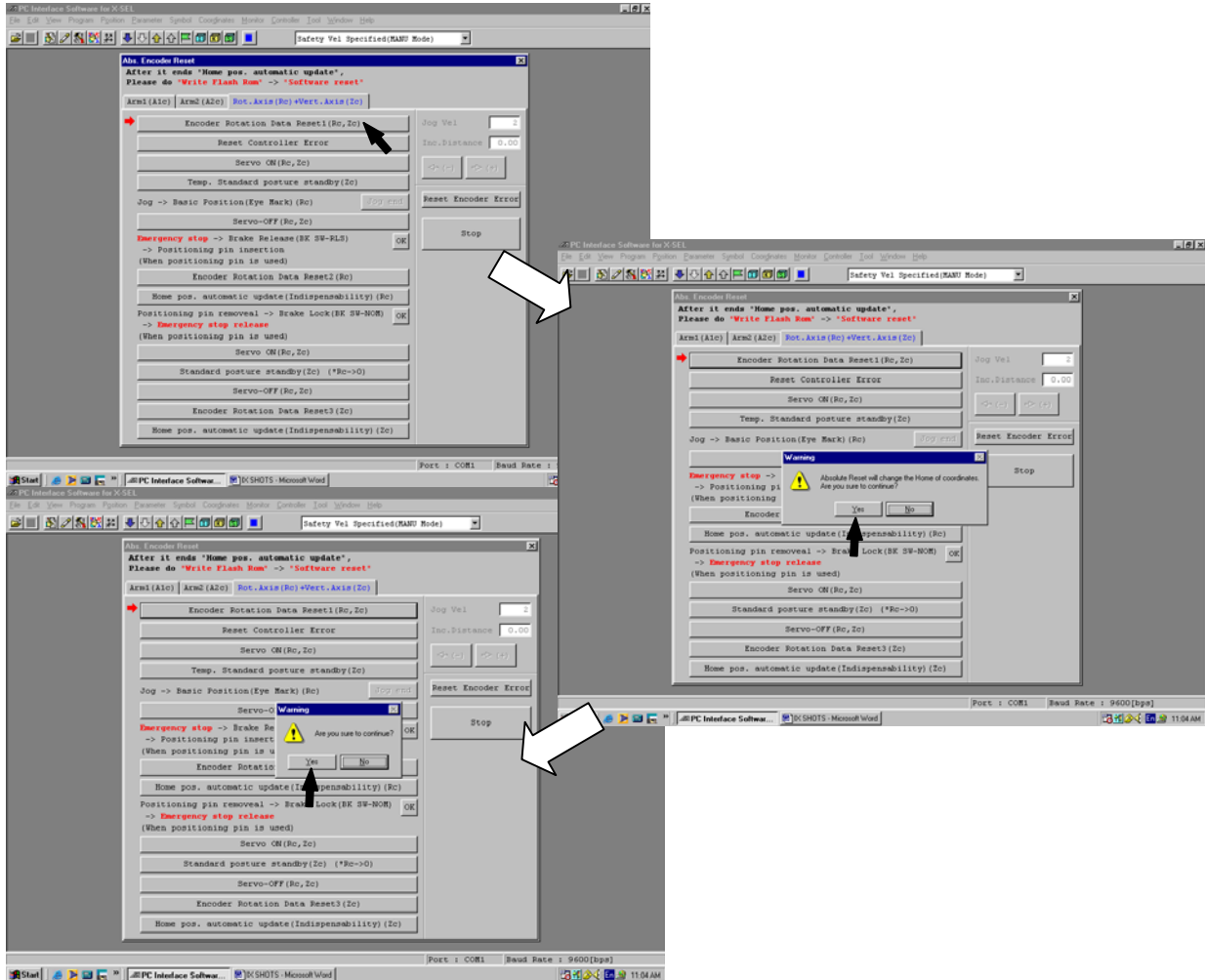
- (13) Click “X” in the top right-hand corner to exit the absolute reset window.
 - Once the absolute reset is complete, be sure to reset the controller. From “Control (C)” in the menu bar, select “Software Reset (R).” A software reset will be performed. (Refer to 6.3.5.)

Caution

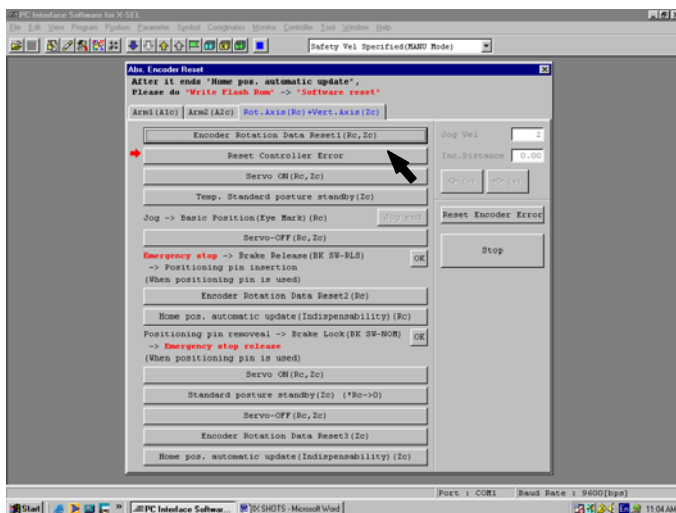
- Be careful not to perform a reset using an incorrect sequence, since it may cause the arm position to become offset.
- Update the home position only when a mechanical change (relating to a joint) has been made to the system, such as after an arm has been replaced.

6.3.4 Absolute Reset Procedure for the Rotational Axis + Vertical Axis

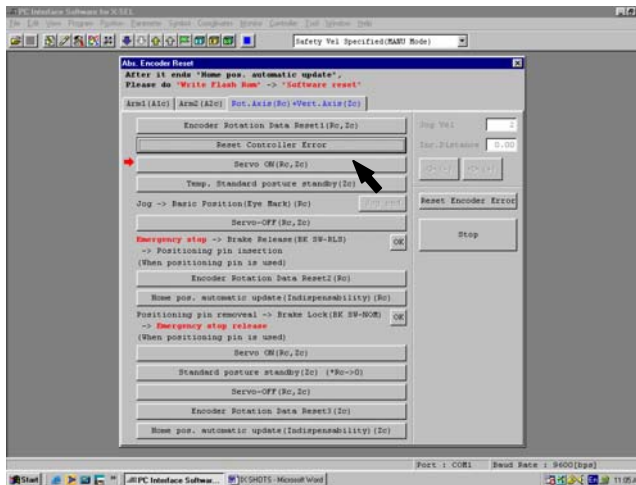
(1) Click “Encoder Rotation Data Reset1” button.



(2) Click the “Reset Controller Error” button.

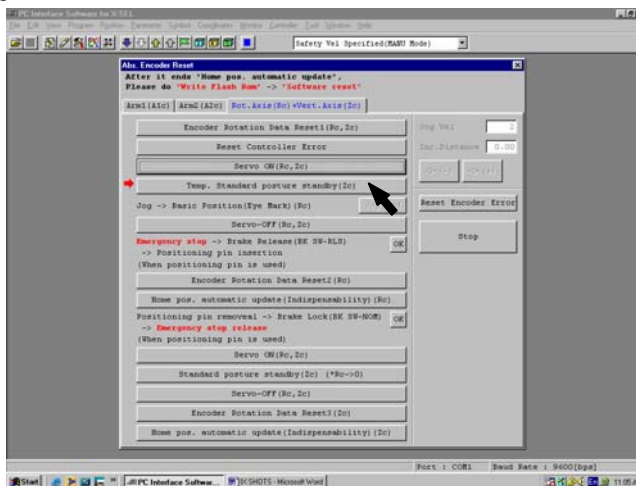


(3) Click the “Servo ON” button.

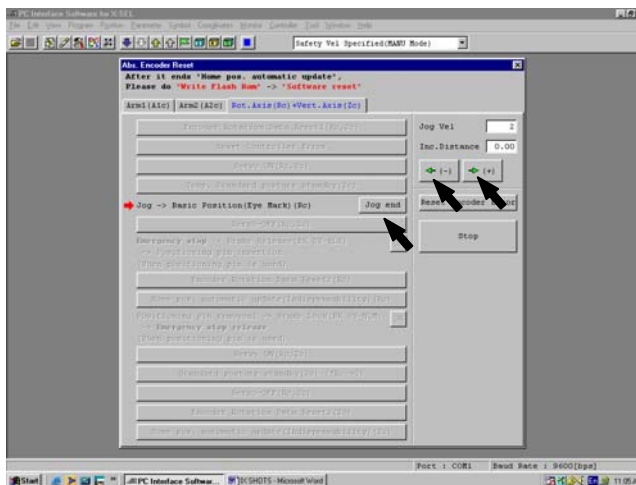


(4) Click the “Temp. Standard posture standby” button.

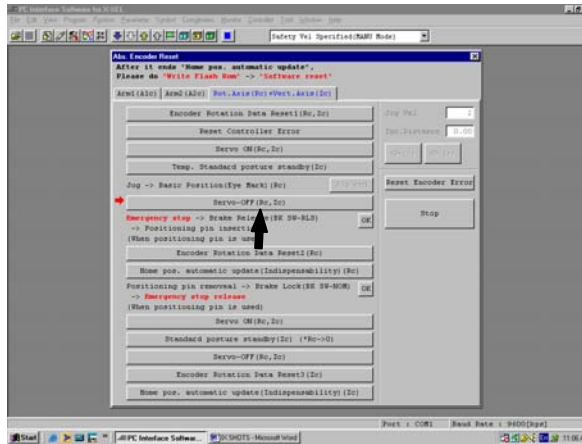
- The vertical axis returns to its home position. Exercise caution so as not to be injured by the axis during movement.



(5) Jog the rotational axis to the reference position (see reference position drawing in step 8), and click the “Jog end” button.



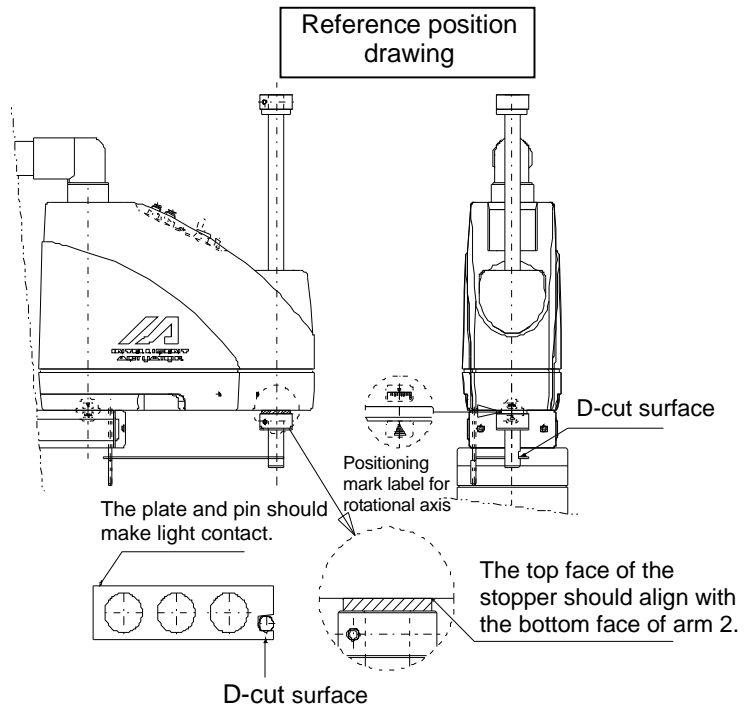
(6) Click the “Servo-OFF” button.



(7) Press the emergency-stop switch.

(8) Affix the rotational axis at the reference position by setting the plate and pin of the adjustment jig as illustrated below.

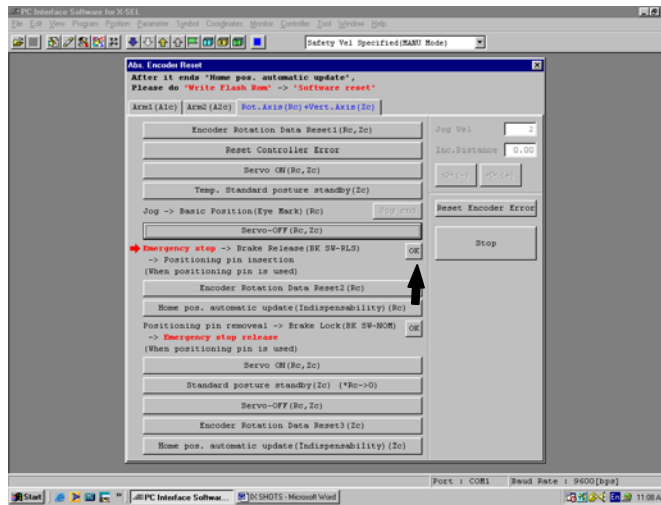
- Set the jig after confirming that the emergency-stop switch is pressed.
- Set the jig after adjusting the rotational axis to the reference position, using the positioning mark label as a guide.
- The top face of the stopper should roughly align with the bottom face of arm 2.



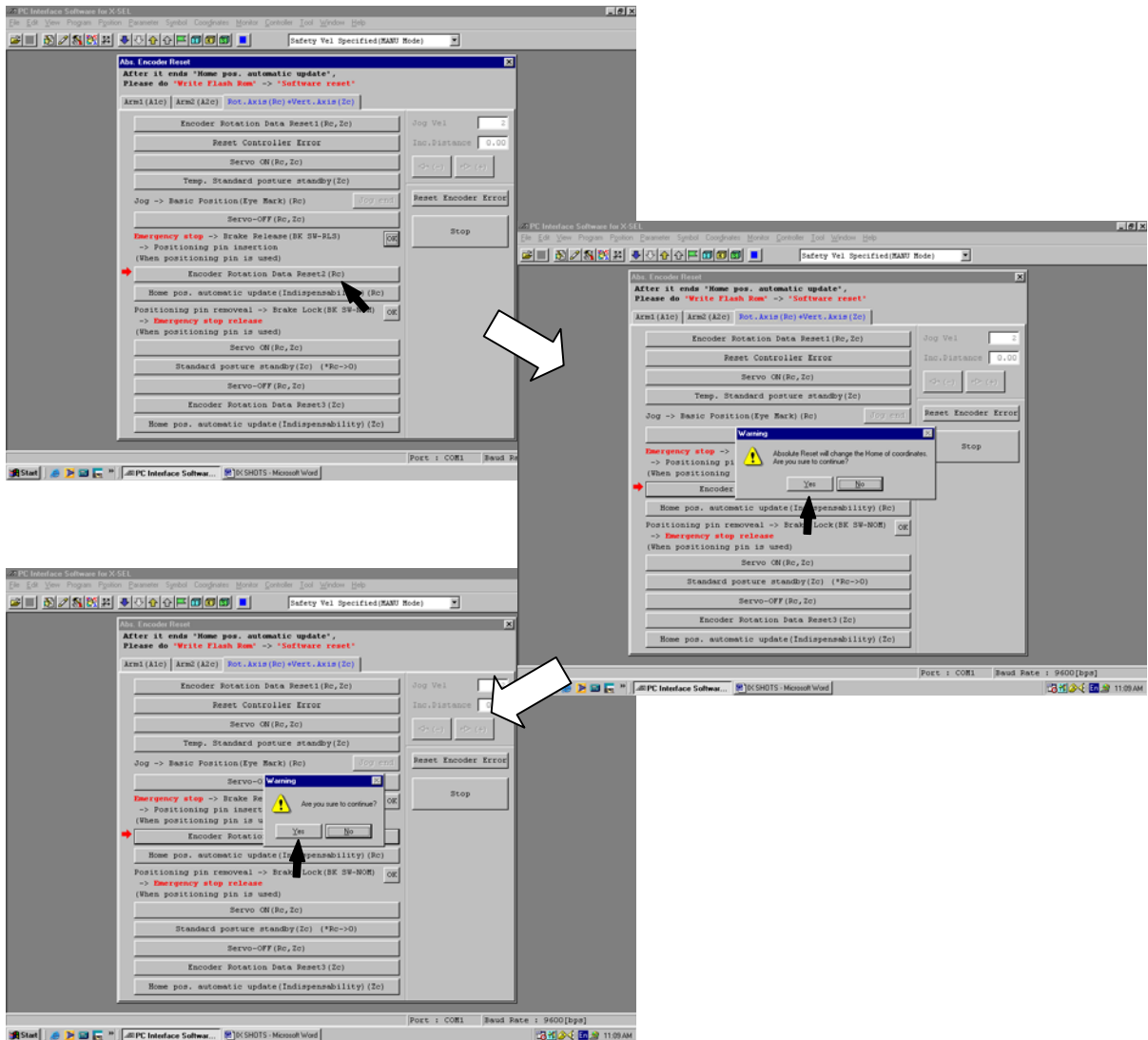
Warning

- Always press the emergency-stop switch before setting an adjustment jig. Failure to do so may cause the robot to malfunction and result in a serious accident.
- Pay attention to the orientation of the D-cut surface of the plate jig.

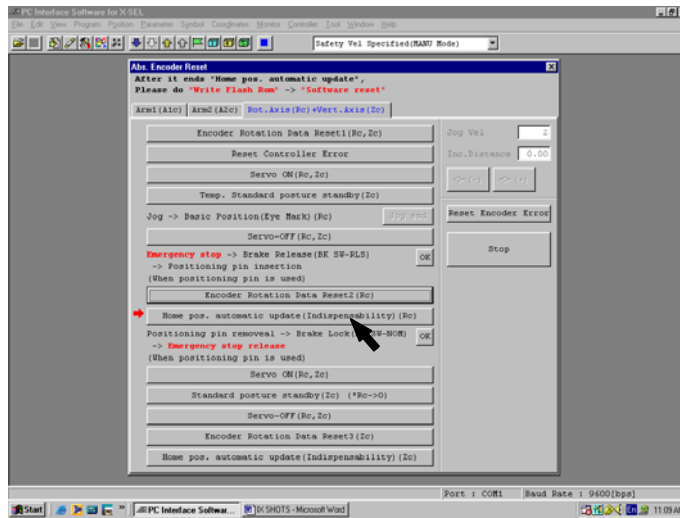
(9) Click the “OK” button.



(10) Click the “Encoder Rotation Data Reset2” button.



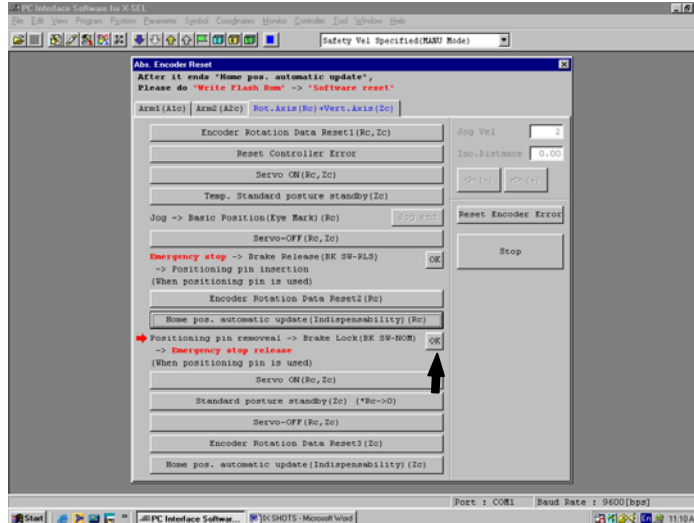
(11) Click the “Home pos. automatic update” button.



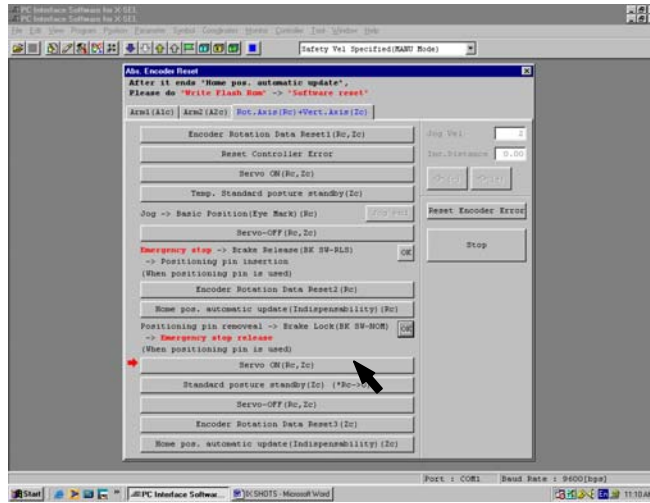
(12) Remove the adjustment jig.

(13) Release the emergency-stop switch.

(14) Click the “OK” button.

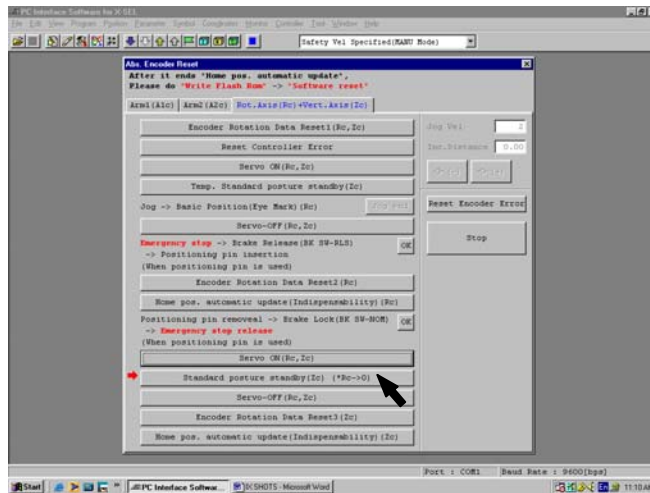


(15) Click the “Servo ON” button.

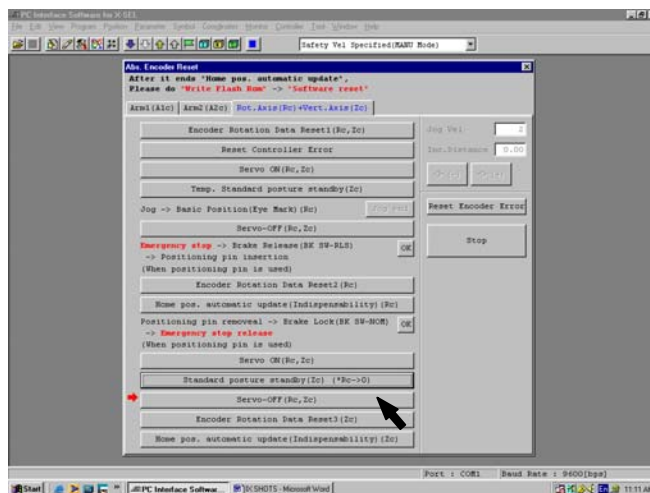


(16) Click the “Standard posture standby” button.

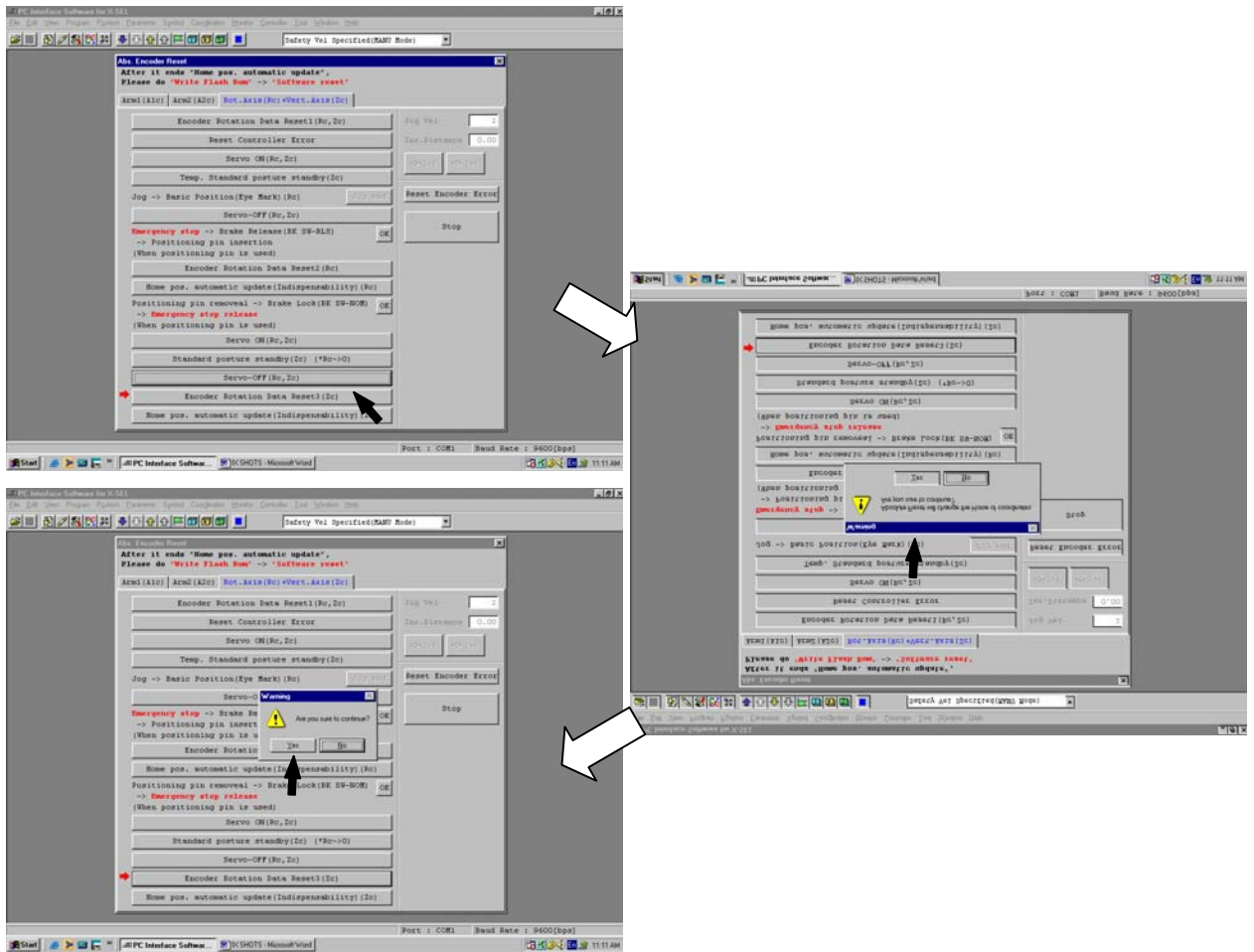
- The vertical axis returns to its home position. Exercise caution so as not to be injured by the axis during movement.



(17) Click the “Servo-OFF” button.

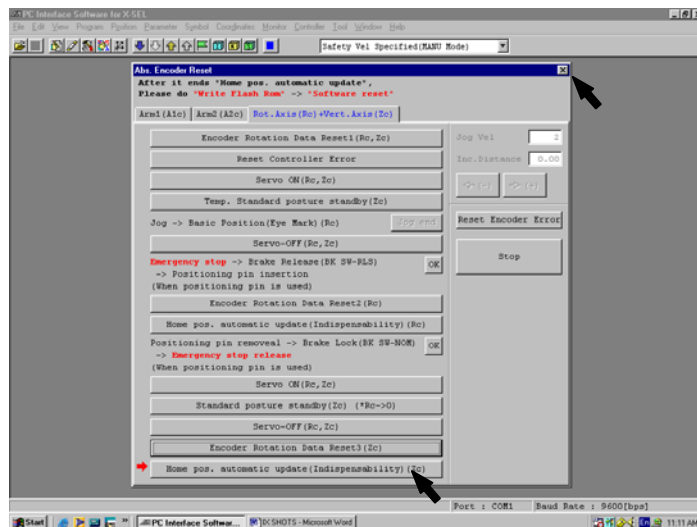


(18) Click the “Encoder Rotation Data Reset3” button.

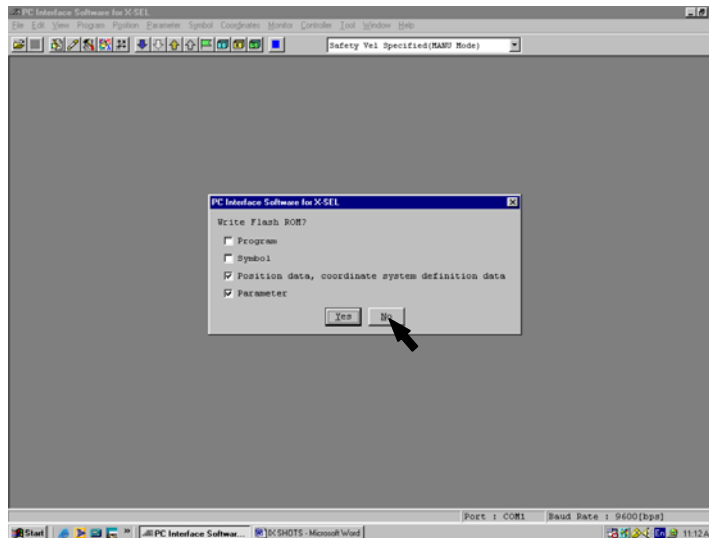


(19) Click the “Home pos. automatic update” button, and then click “X” in the top right-hand corner to exit the absolute reset window.

- Once the absolute reset is complete, be sure to write the flash ROM and reset the controller.



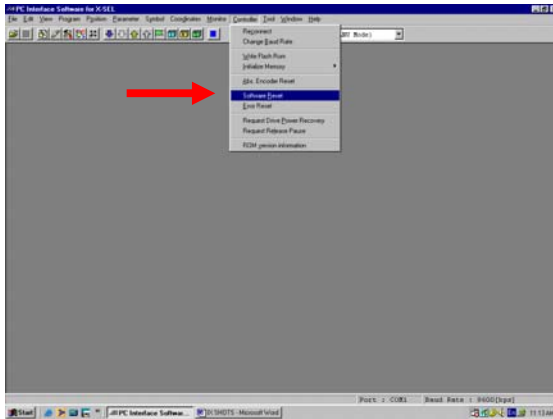
- (20) If an absolute reset was performed on both the rotational axis and vertical axis or if the home position was updated automatically based on arm 1 or 2 by mistake, closing the absolute reset window will open the following screen. Click the “No” button.
- Click “Yes” only if you have released a mechanical connection such as replacing an arm or belt.
 - Click “No” if you have replaced a cable.
 - When all steps are finished, be sure to perform a “software reset.”



- (21) Perform a software reset.
To perform a software reset, select “Software Reset (R)” from “Control (C)” in the menu bar. (Refer to 6.3.5.)

6.3.5 Resetting the Controller

(1) Select “Software Reset” from the Controller menu on the tool bar.



(2) Click the “Yes” button. The controller is reset and restarted.

- When the system informs you that not all data has been written to the flash ROM and asks you if you want to delete the data not yet written to the flash ROM, select “Yes.”



7 Specifications

7.1 Specification Table

IX-NNN50□□ (Arm Length 500, Standard Specification)

Item		Specifications	
Type		IX-NNN50□□-□□L-T1	
Degree of freedom		Four degrees of freedom	
Overall arm length	mm	500	
Arm 1 length		250	
Arm 2 length		250	
Drive method	Axis 1 (arm 1)		AC servo motor + Speed reducer
	Axis 2 (arm 2)		AC servo motor + Speed reducer
	Axis 3 (vertical axis)		AC servo motor with brake + Belt + Ball-screw spline
	Axis 4 (rotational axis)		AC servo motor with brake + Speed reducer + Belt + Spline
Motor capacity	Axis 1 (arm 1)	W	400
	Axis 2 (arm 2)		200
	Axis 3 (vertical axis)		200
	Axis 4 (rotational axis)		100
Movement range	Axis 1 (arm 1)	degree	±120
	Axis 2 (arm 2)		±145
	Axis 3 (vertical axis) (*1)	mm	200 (Optional: 300)
	Axis 4 (rotational axis)	degree	±360
Maximum operating speed (*2)	Axis 1 + Axis 2 (maximum composite speed)		6283
	Axis 3 (vertical axis)		1393
	Axis 4 (rotational axis)		1200
Positioning repeatability accuracy (*3)	Axis 1 + Axis 2		±0.010
	Axis 3 (vertical axis)		±0.010
	Axis 4 (rotational axis)		±0.005
Standard cycle time (*4)		sec	0.44
Load capacity	Rated	kg	2
	Maximum		10
Push-in thrust of axis 3 (vertical axis)	Dynamic (*8)	N (kgf)	152 (15.5)
	Static (*9)		108 (11.0)
Permissible load on axis 4	Permissible moment of inertia (*5)	kg·m ²	0.06
	Permissible torque	N·m (kgf·cm)	3.3 (33.6)
Permissible tool diameter (*6)		mm	φ 100
Origin detection		Absolute	
User wiring		D-sub 25-pin connector with 25-core AWG26 shielded cable (socket)	
Alarm indicator (*7)		One small, red LED indicator (rated voltage: 24 V)	
User piping		Two air tubes (outer diameter: φ 6, inner diameter: φ 4) (normal service pressure: 0.8 MPa) Two air tubes (outer diameter: φ 4, inner diameter: φ 2.5) (normal service pressure: 0.8 MPa)	

Item		Specifications	
Operating environment	Ambient temperature/humidity		Temperature: 0 to 40°C, humidity: 20 to 85%RH or less (non-condensing)
	Altitude	m	1,000 or less
Noise		dB	73
Robot weight		kg	29.5
Controller	Power supply		230 V 50/60 Hz 8 A
	Allowable supply voltage fluctuation	%	±10
	Overvoltage category (IEC60664-1)		Category III
	Pollution degree (IEC60664-1)		Pollution degree 3

*1 To move the robot horizontally at high speed, perform teaching so that the vertical axis stays as close to the top position as possible. (Fig. 1)

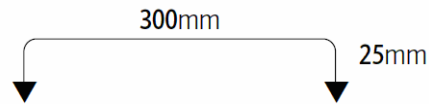
To operate the robot with its vertical axis at the bottom position, the speed and acceleration must be reduced as appropriate. (Fig. 2)

*2 Assuming PTP instruction operation.

*3 Measured at a constant ambient temperature of 20°C.

*4 Measured when the robot is operated at the maximum speed, carrying a rated load of 2 kg. Time of reciprocating operation over a vertical travel of 25 mm and horizontal travel of 300 mm (rough positioning)

Note: Continuous operation cannot be performed at the maximum speed.



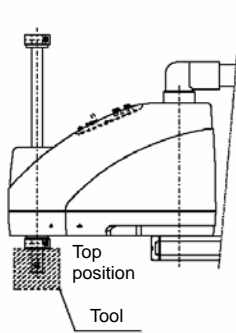
*5 The permissible moment of inertia converted to a value at the rotational center of axis 4. The offset from the rotational center of axis 4 to the tool's center of gravity is assumed to be 50 mm or less. (Fig. 3) If the tool's center of gravity is further away from the rotational center of axis 4, the speed and acceleration must be reduced as appropriate.

*6 If the tool exceeds the permissible diameter, it will contact the robot inside the robot's range of movement. (Fig. 4)

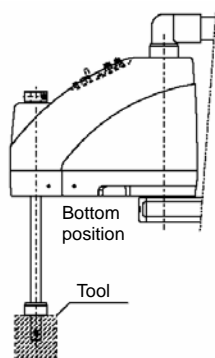
*7 To enable the alarm LED indicator, the user must provide a circuit that supplies 24 VDC to the LED terminal in the user connector in response to the controller I/O output signal, etc.

*8 A force of up to three times the dynamic push-in thrust may be applied at any given moment.

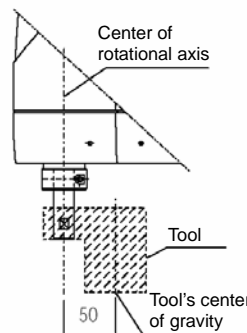
*9 The static thrust refers to thrust generated within the robot's range of operation based on a PAPR command (approach distance/speed settings in push motion operation).



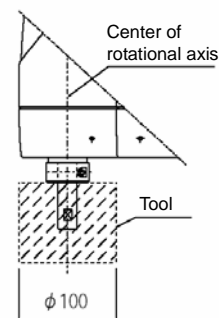
(Fig. 1)



(Fig. 2)



(Fig. 3)



(Fig. 4)

Reference design standards: Annex I to Machine Directives, EN292-1, EN292-2, EN1050, EN60204-1, EN775

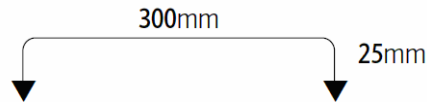
IX-NNN60□□ (Arm Length 600, Standard Specification)

Item		Specifications	
Type		IX-NNN60□□-□□L-T1	
Degree of freedom		Four degrees of freedom	
Overall arm length	mm	600	
Arm 1 length		350	
Arm 2 length		250	
Drive method	Axis 1 (arm 1)		AC servo motor + Speed reducer
	Axis 2 (arm 2)		AC servo motor + Speed reducer
	Axis 3 (vertical axis)		AC servo motor with brake + Belt + Ball-screw spline
	Axis 4 (rotational axis)		AC servo motor with brake + Speed reducer + Belt + Spline
Motor capacity	Axis 1 (arm 1)		400
	Axis 2 (arm 2)		200
	Axis 3 (vertical axis)		200
	Axis 4 (rotational axis)		100
Movement range	Axis 1 (arm 1)		±120
	Axis 2 (arm 2)		±145
	Axis 3 (vertical axis) (*1)		200 (Optional: 300)
	Axis 4 (rotational axis)		±360
Maximum operating speed (*2)	Axis 1 + Axis 2 (maximum composite speed)		7121
	Axis 3 (vertical axis)		1393
	Axis 4 (rotational axis)		1200
Positioning repeatability accuracy (*3)	Axis 1 + Axis 2		±0.010
	Axis 3 (vertical axis)		±0.010
	Axis 4 (rotational axis)		±0.005
Standard cycle time (*4)		sec	0.52
Load capacity	Rated		2
	Maximum		10
Push-in thrust of axis 3 (vertical axis)	Dynamic (*8)		152 (15.5)
	Static (*9)		108 (11.0)
Permissible load on axis 4	Permissible moment of inertia (*5)		0.06
	Permissible torque		3.3 (33.6)
Permissible tool diameter (*6)		mm	φ 100
Origin detection		Absolute	
User wiring		D-sub 25-pin connector with 25-core AWG26 shielded cable (socket)	
Alarm indicator (*7)		One small, red LED indicator (rated voltage: 24 V)	
User piping		Two air tubes (outer diameter: φ 6, inner diameter: φ 4) (normal service pressure: 0.8 MPa) Two air tubes (outer diameter: φ 4, inner diameter: φ 2.5) (normal service pressure: 0.8 MPa)	

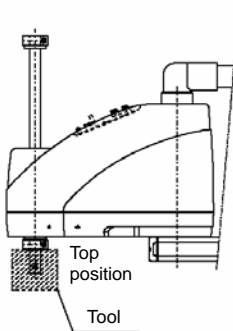
Item		Specifications	
Operating environment	Ambient temperature/humidity		Temperature: 0 to 40°C, humidity: 20 to 85%RH or less (non-condensing)
	Altitude	m	
Noise		dB	73
Robot weight		kg	30.5
Controller	Power supply		230 V 50/60 Hz 8 A
	Allowable supply voltage fluctuation	%	±10
	Overvoltage category (IEC60664-1)		Category III
	Pollution degree (IEC60664-1)		Pollution degree 3

- *1 To move the robot horizontally at high speed, perform teaching so that the vertical axis stays as close to the top position as possible. (Fig. 1)
To operate the robot with its vertical axis at the bottom position, the speed and acceleration must be reduced as appropriate. (Fig. 2)
- *2 Assuming PTP instruction operation.
- *3 Measured at a constant ambient temperature of 20°C.
- *4 Measured when the robot is operated at the maximum speed, carrying a rated load of 2 kg.
Time of reciprocating operation over a vertical travel of 25 mm and horizontal travel of 300 mm (rough positioning)

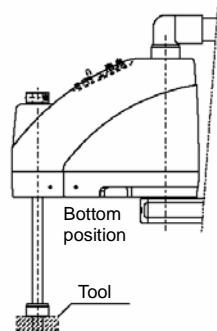
Note: Continuous operation cannot be performed at the maximum speed.



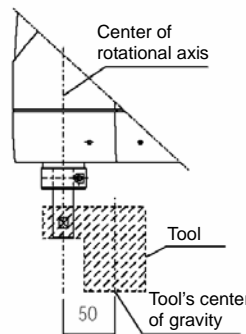
- *5 The permissible moment of inertia converted to a value at the rotational center of axis 4. The offset from the rotational center of axis 4 to the tool's center of gravity is assumed to be 50 mm or less. (Fig. 3)
If the tool's center of gravity is further away from the rotational center of axis 4, the speed and acceleration must be reduced as appropriate.
- *6 If the tool exceeds the permissible diameter, it will contact the robot inside the robot's range of movement. (Fig. 4)
- *7 To enable the alarm LED indicator, the user must provide a circuit that supplies 24 VDC to the LED terminal in the user connector in response to the controller I/O output signal, etc.
- *8 A force of up to three times the dynamic push-in thrust may be applied at any given moment.
- *9 The static thrust refers to thrust generated within the robot's range of operation based on a PAPR command (approach distance/speed settings in push motion operation).



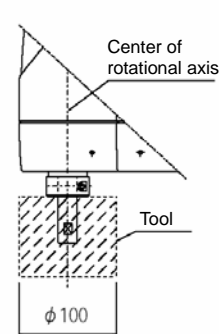
(Fig. 1)



(Fig. 2)



(Fig. 3)



(Fig. 4)

Reference design standards: Annex I to Machine Directives, EN292-1, EN292-2, EN1050, EN60204-1, EN775

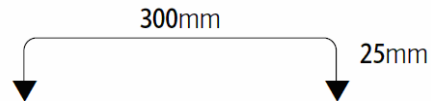
IX-NNN70□□ (Arm Length 700, Standard Specification)

Item		Specifications	
Type		IX-NNN70□□-□□L-T1	
Degree of freedom		Four degrees of freedom	
Overall arm length	mm	700	
Arm 1 length		350	
Arm 2 length		350	
Drive method	Axis 1 (arm 1)		AC servo motor + Speed reducer
	Axis 2 (arm 2)		AC servo motor + Speed reducer
	Axis 3 (vertical axis)		AC servo motor with brake + Belt + Ball-screw spline
	Axis 4 (rotational axis)		AC servo motor with brake + Speed reducer + Belt + Spline
Motor capacity	Axis 1 (arm 1)	W	750
	Axis 2 (arm 2)		400
	Axis 3 (vertical axis)		400
	Axis 4 (rotational axis)		200
Movement range	Axis 1 (arm 1)	degree	±125
	Axis 2 (arm 2)		±145
	Axis 3 (vertical axis) (*1)	mm	200 (Optional: 400)
	Axis 4 (rotational axis)	degree	±360
Maximum operating speed (*2)	Axis 1 + Axis 2 (maximum composite speed)		6597
	Axis 3 (vertical axis)		1583
	Axis 4 (rotational axis)		1200
Positioning repeatability accuracy (*3)	Axis 1 + Axis 2		±0.015
	Axis 3 (vertical axis)		±0.010
	Axis 4 (rotational axis)		±0.005
Standard cycle time (*4)		sec	0.50
Load capacity	Rated	kg	5
	Maximum		20
Push-in thrust of axis 3 (vertical axis)	Dynamic (*8)	N (kgf)	265 (27.0)
	Static (*9)		188 (19.1)
Permissible load on axis 4	Permissible moment of inertia (*5)	kg·m ²	0.1
	Permissible torque	N·m (kgf·cm)	6.7 (68.3)
Permissible tool diameter (*6)		mm	φ 100
Origin detection		Absolute	
User wiring		D-sub 25-pin connector with 25-core AWG26 shielded cable (socket)	
Alarm indicator (*7)		One small, red LED indicator (rated voltage: 24 V)	
User piping		Two air tubes (outer diameter: φ 6, inner diameter: φ 4) (normal service pressure: 0.8 MPa) Two air tubes (outer diameter: φ 4, inner diameter: φ 2.5) (normal service pressure: 0.8 MPa)	

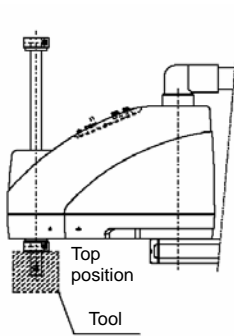
Item		Specifications
Operating environment	Ambient temperature/humidity	Temperature: 0 to 40°C, humidity: 20 to 85%RH or less (non-condensing)
	Altitude	m 1,000 or less
Noise	dB	74
Robot weight	kg	58
Controller	Power supply	230 V 50/60 Hz 15 A
	Allowable supply voltage fluctuation	% ±10
	Overvoltage category (IEC60664-1)	Category III
	Pollution degree (IEC60664-1)	Pollution degree 3

- *1 To move the robot horizontally at high speed, perform teaching so that the vertical axis stays as close to the top position as possible. (Fig. 1)
To operate the robot with its vertical axis at the bottom position, the speed and acceleration must be reduced as appropriate. (Fig. 2)
- *2 Assuming PTP instruction operation.
- *3 Measured at a constant ambient temperature of 20°C.
- *4 Measured when the robot is operated at the maximum speed, carrying a rated load of 5 kg.
Time of reciprocating operation over a vertical travel of 25 mm and horizontal travel of 300 mm (rough positioning)

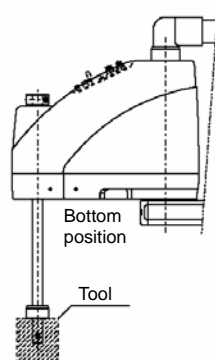
Note: Continuous operation cannot be performed at the maximum speed.



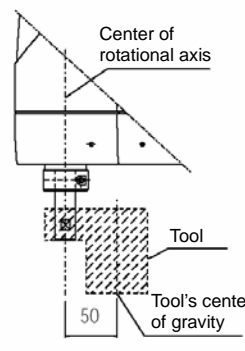
- *5 The permissible moment of inertia converted to a value at the rotational center of axis 4. The offset from the rotational center of axis 4 to the tool's center of gravity is assumed to be 50 mm or less. (Fig. 3)
If the tool's center of gravity is further away from the rotational center of axis 4, the speed and acceleration must be reduced as appropriate.
- *6 If the tool exceeds the permissible diameter, it will contact the robot inside the robot's range of movement. (Fig. 4)
- *7 To enable the alarm LED indicator, the user must provide a circuit that supplies 24 VDC to the LED terminal in the user connector in response to the controller I/O output signal, etc.
- *8 A force of up to three times the dynamic push-in thrust may be applied at any given moment.
- *9 The static thrust refers to thrust generated within the robot's range of operation based on a PAPR command (approach distance/speed settings in push motion operation).



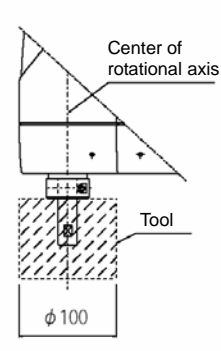
(Fig. 1)



(Fig. 2)



(Fig. 3)



(Fig. 4)

Reference design standards: Annex I to Machine Directives, EN292-1, EN292-2, EN1050, EN60204-1, EN775

IX-NNN80□□ (Arm Length 800, Standard Specification)

Item		Specifications	
Type		IX-NNN80□□-□□L-T1	
Degree of freedom		Four degrees of freedom	
Overall arm length	mm	800	
Arm 1 length		450	
Arm 2 length		350	
Drive method	Axis 1 (arm 1)		AC servo motor + Speed reducer
	Axis 2 (arm 2)		AC servo motor + Speed reducer
	Axis 3 (vertical axis)		AC servo motor with brake + Belt + Ball-screw spline
	Axis 4 (rotational axis)		AC servo motor with brake + Speed reducer + Belt + Spline
Motor capacity	Axis 1 (arm 1)	W	750
	Axis 2 (arm 2)		400
	Axis 3 (vertical axis)		400
	Axis 4 (rotational axis)		200
Movement range	Axis 1 (arm 1)	degree	±125
	Axis 2 (arm 2)		±145
	Axis 3 (vertical axis) (*1)	mm	200 (Optional: 400)
	Axis 4 (rotational axis)	degree	±360
Maximum operating speed (*2)	Axis 1 + Axis 2 (maximum composite speed)		7121
	Axis 3 (vertical axis)		1583
	Axis 4 (rotational axis)		1200
Positioning repeatability accuracy (*3)	Axis 1 + Axis 2		±0.015
	Axis 3 (vertical axis)		±0.010
	Axis 4 (rotational axis)		±0.005
Standard cycle time (*4)		sec	0.52
Load capacity	Rated		5
	Maximum		20
Push-in thrust of axis 3 (vertical axis)	Dynamic (*8)		265 (27.0)
	Static (*9)		188 (19.1)
Permissible load on axis 4	Permissible moment of inertia (*5)		0.1
	Permissible torque		6.7 (68.3)
Permissible tool diameter (*6)		mm	φ 100
Origin detection		Absolute	
User wiring		D-sub 25-pin connector with 25-core AWG26 shielded cable (socket)	
Alarm indicator (*7)		One small, red LED indicator (rated voltage: 24 V)	
User piping		Two air tubes (outer diameter: φ 6, inner diameter: φ 4) (normal service pressure: 0.8 MPa) Two air tubes (outer diameter: φ 4, inner diameter: φ 2.5) (normal service pressure: 0.8 MPa)	

Item		Specifications	
Operating environment	Ambient temperature/humidity		Temperature: 0 to 40°C, humidity: 20 to 85%RH or less (non-condensing)
	Altitude	m	1,000 or less
Noise		dB	74
Robot weight		kg	60
Controller	Power supply		230 V 50/60 Hz 15 A
	Allowable supply voltage fluctuation	%	±10
	Overvoltage category (IEC60664-1)		Category III
	Pollution degree (IEC60664-1)		Pollution degree 3

*1 To move the robot horizontally at high speed, perform teaching so that the vertical axis stays as close to the top position as possible. (Fig. 1)

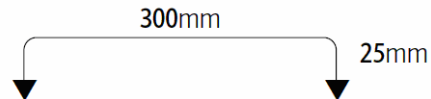
To operate the robot with its vertical axis at the bottom position, the speed and acceleration must be reduced as appropriate. (Fig. 2)

*2 Assuming PTP instruction operation.

*3 Measured at a constant ambient temperature of 20°C.

*4 Measured when the robot is operated at the maximum speed, carrying a rated load of 5 kg. Time of reciprocating operation over a vertical travel of 25 mm and horizontal travel of 300 mm (rough positioning)

Note: Continuous operation cannot be performed at the maximum speed.



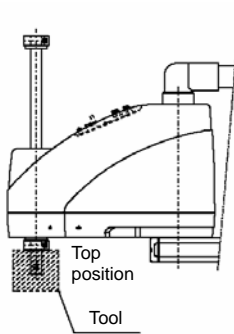
*5 The permissible moment of inertia converted to a value at the rotational center of axis 4. The offset from the rotational center of axis 4 to the tool's center of gravity is assumed to be 50 mm or less. (Fig. 3) If the tool's center of gravity is further away from the rotational center of axis 4, the speed and acceleration must be reduced as appropriate.

*6 If the tool exceeds the permissible diameter, it will contact the robot inside the robot's range of movement. (Fig. 4)

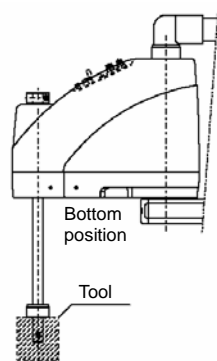
*7 To enable the alarm LED indicator, the user must provide a circuit that supplies 24 VDC to the LED terminal in the user connector in response to the controller I/O output signal, etc.

*8 A force of up to three times the dynamic push-in thrust may be applied at any given moment.

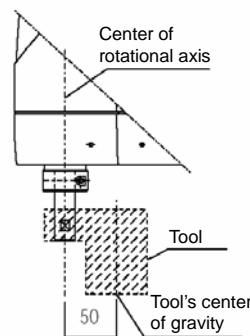
*9 The static thrust refers to thrust generated within the robot's range of operation based on a PAPR command.



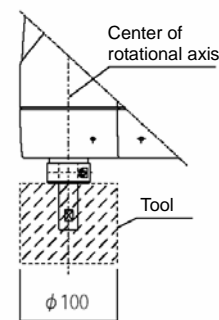
(Fig. 1)



(Fig. 2)



(Fig. 3)

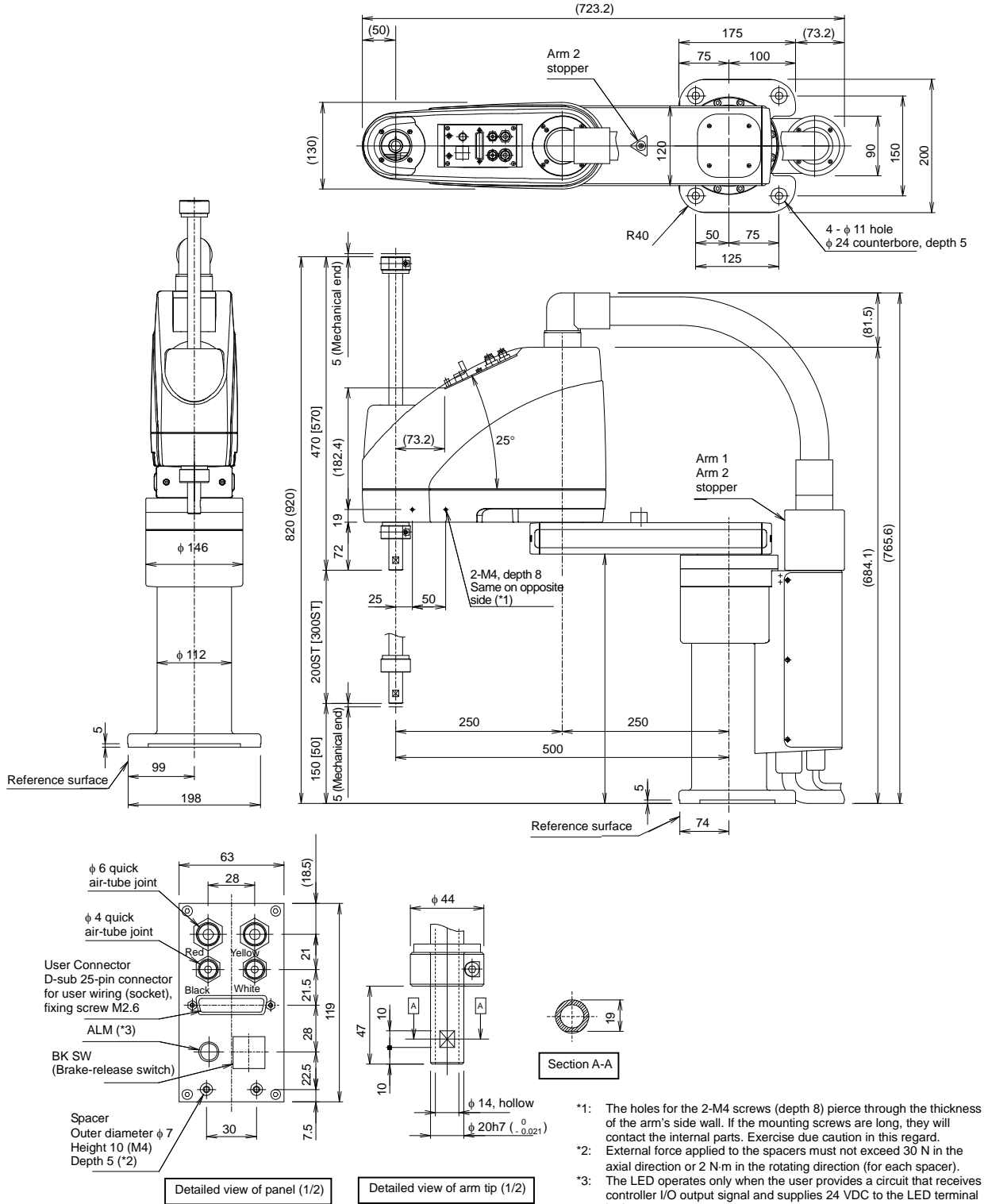


(Fig. 4)

Reference design standards: Annex I to Machine Directives, EN292-1, EN292-2, EN1050, EN60204-1, EN775

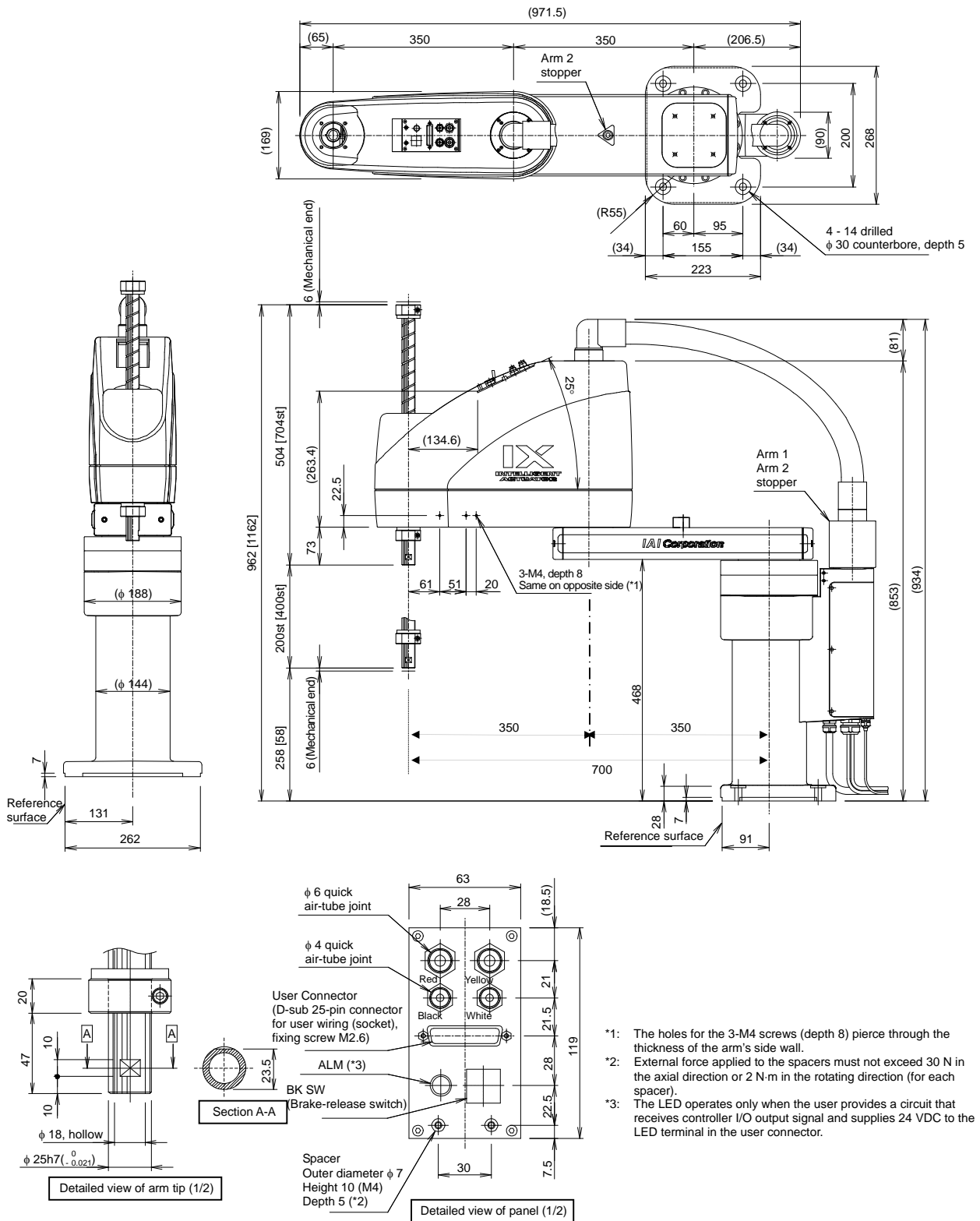
7.2 External Dimensions

IX-NNN50□□

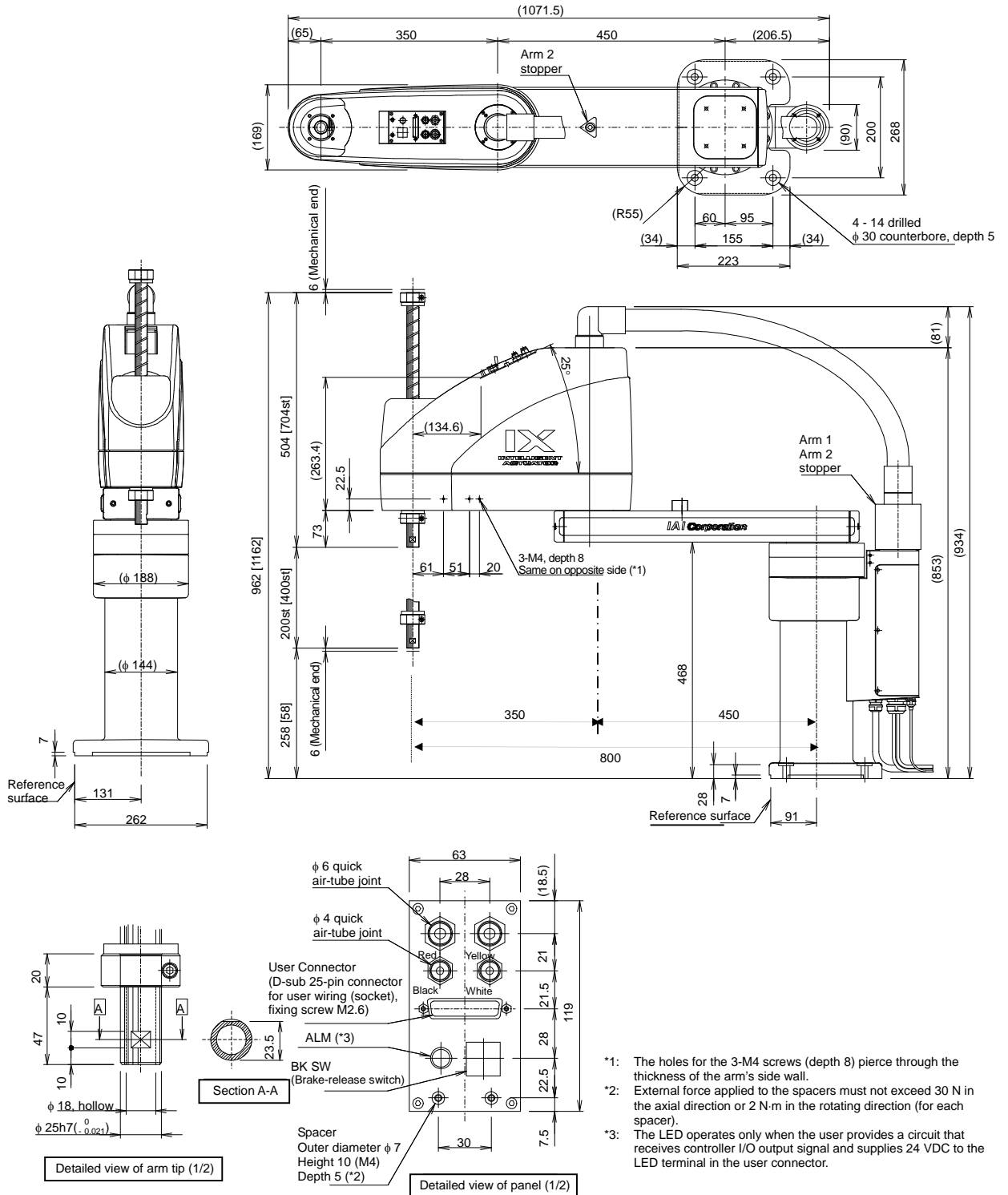


- *1: The holes for the 2-M4 screws (depth 8) pierce through the thickness of the arm's side wall. If the mounting screws are long, they will contact the internal parts. Exercise due caution in this regard.
- *2: External force applied to the spacers must not exceed 30 N in the axial direction or 2 N·m in the rotating direction (for each spacer).
- *3: The LED operates only when the user provides a circuit that receives controller I/O output signal and supplies 24 VDC to the LED terminal in the user connector.

IX-NNN70□□



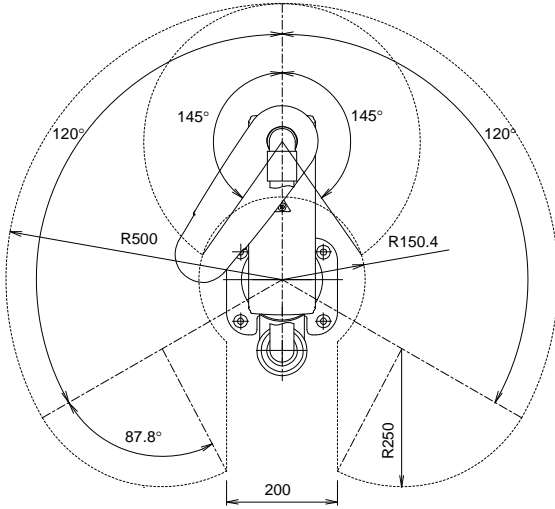
IX-NNN80□□



- *1: The holes for the 3-M4 screws (depth 8) pierce through the thickness of the arm's side wall.
- *2: External force applied to the spacers must not exceed 30 N in the axial direction or 2 N-m in the rotating direction (for each spacer).
- *3: The LED operates only when the user provides a circuit that receives controller I/O output signal and supplies 24 VDC to the LED terminal in the user connector.

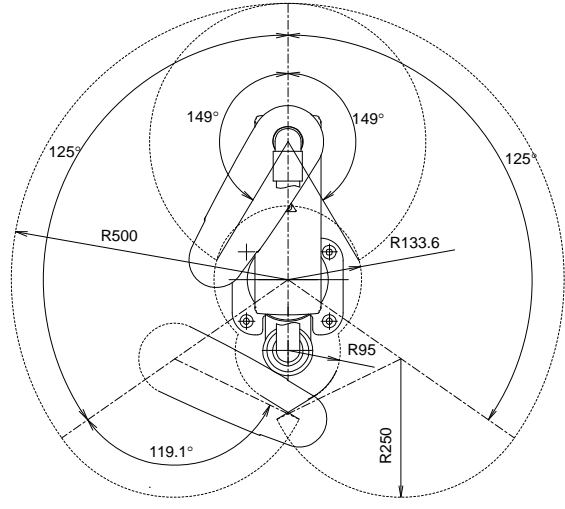
7.3 Robot Operation Area

IX-NNN50□□



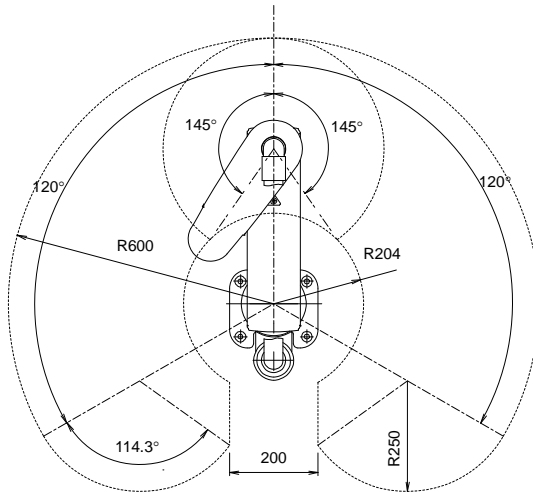
(Operation prohibited area)

Movement range



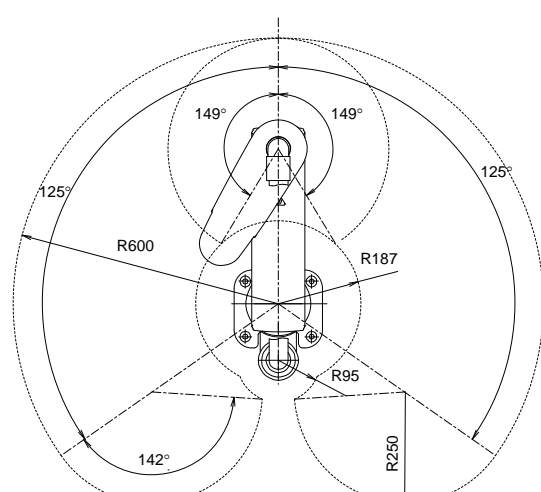
Stopper position range

IX-NNN60□□



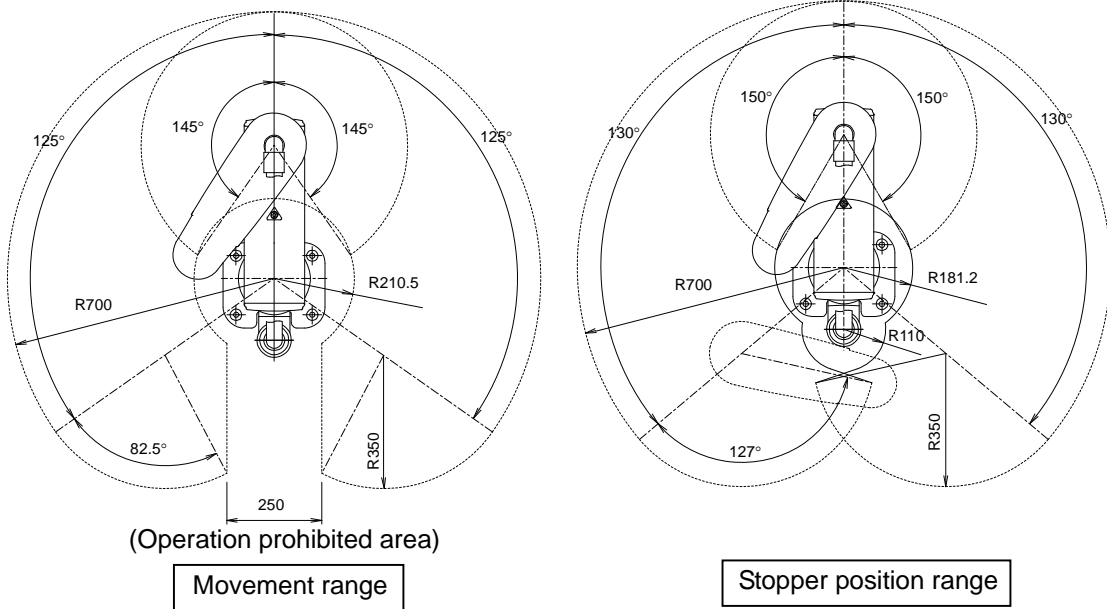
(Operation prohibited area)

Movement range

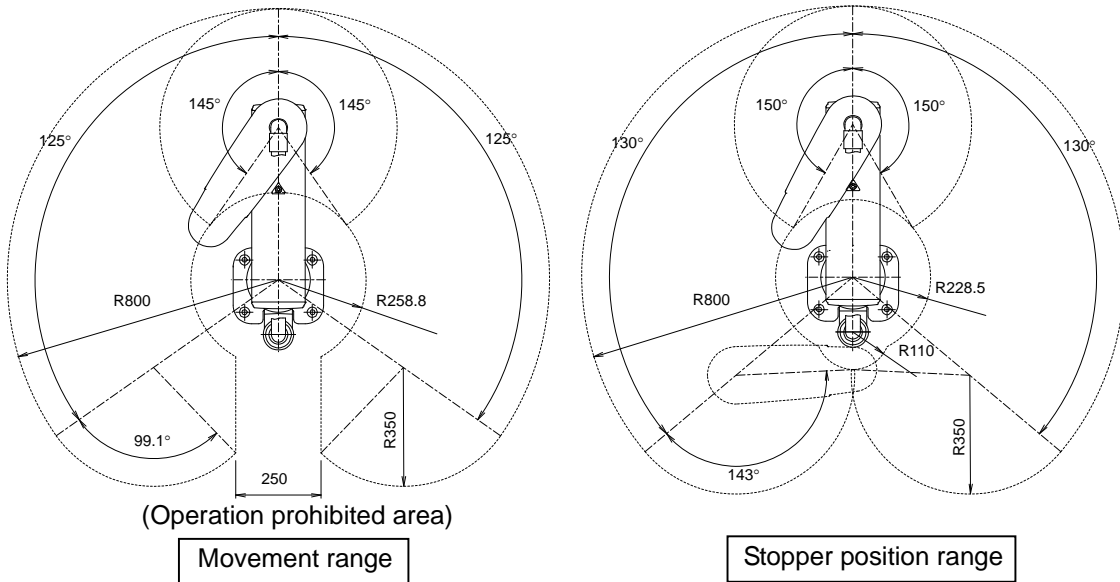


Stopper position range

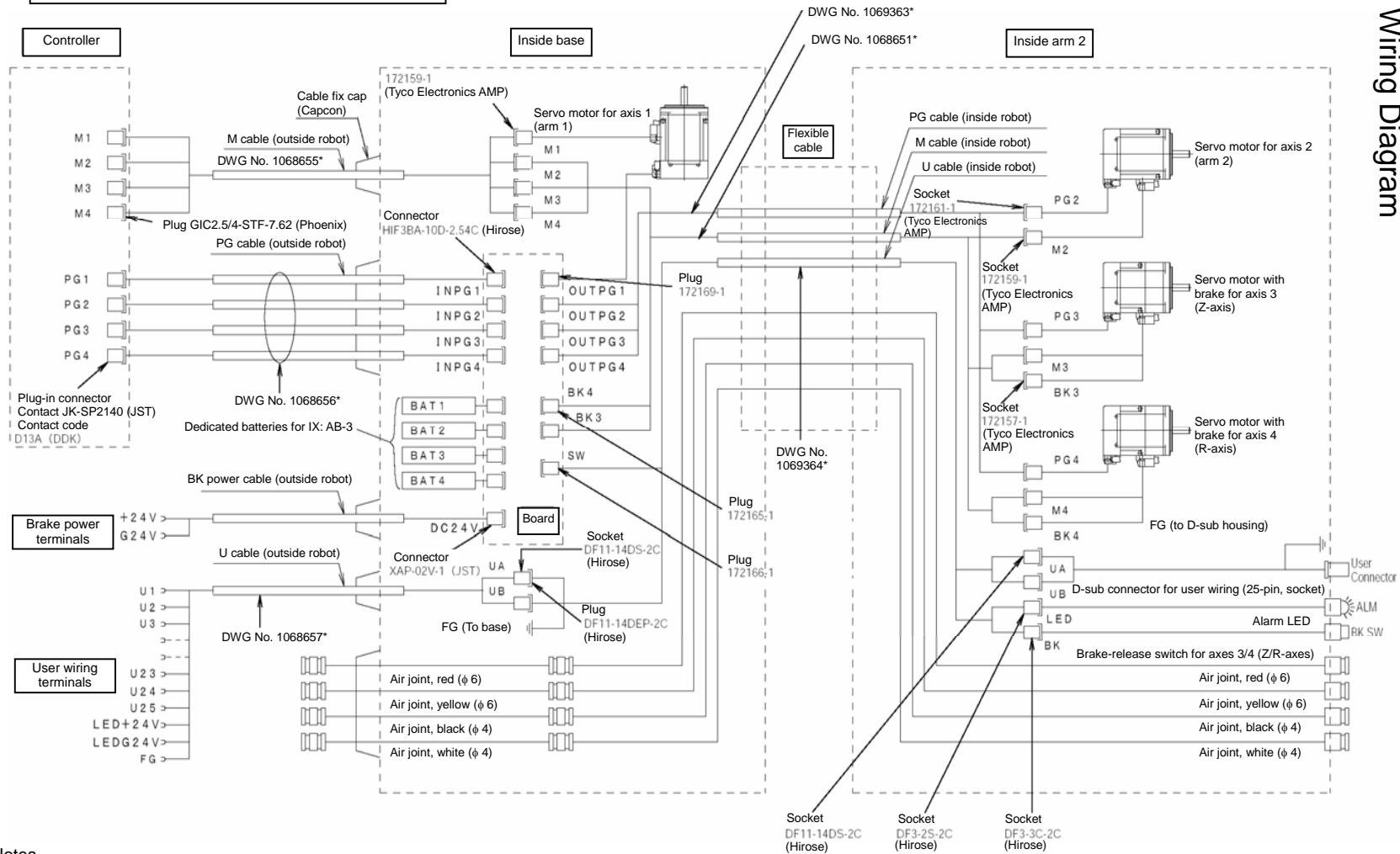
IX-NNN70□□



IX-NNN80□□

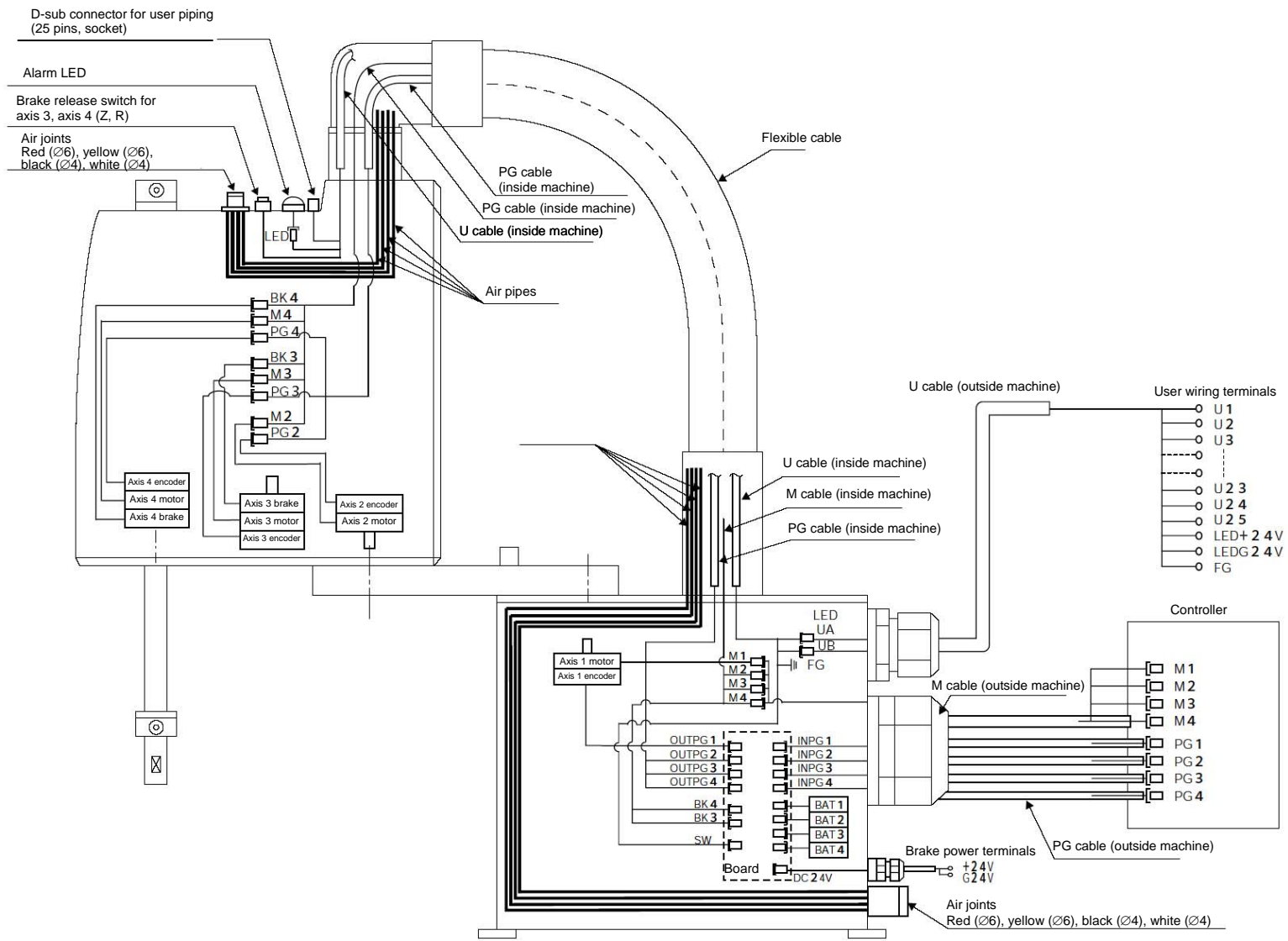


Wiring/Piping Diagram (Arm Length: 500/600)



Notes

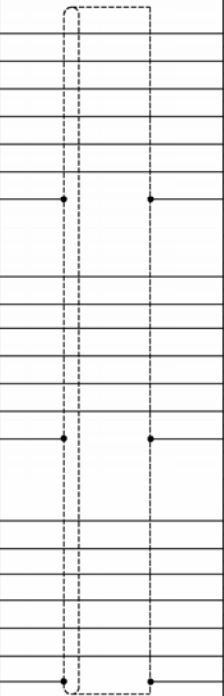
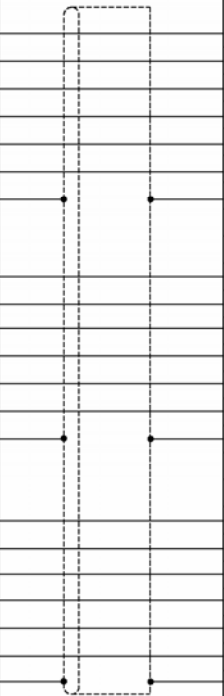
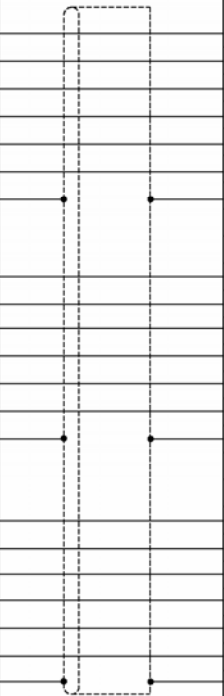
- (1) The actual layout of board connectors varies from this drawing.
- (2) Since the brake power circuit is provided on the primary side (high-voltage side), a dedicated 24 V power supply is required for this circuit. The 24 V power supply for I/O circuits used on the secondary side (low-voltage side) cannot be shared.
- (3) To operate the alarm LED, the user must provide a circuit that uses the controller I/O output signal.



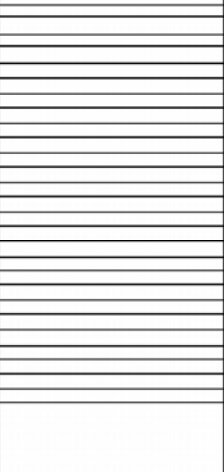
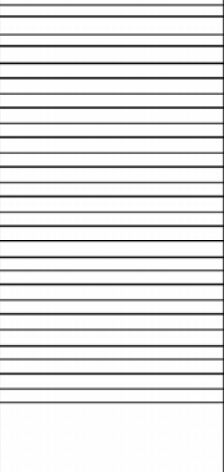
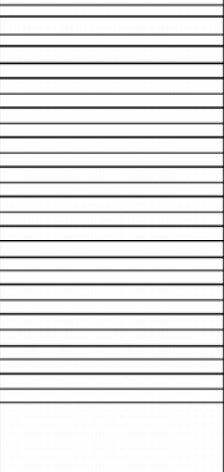
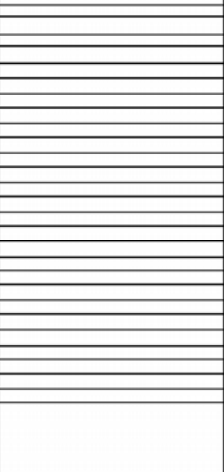
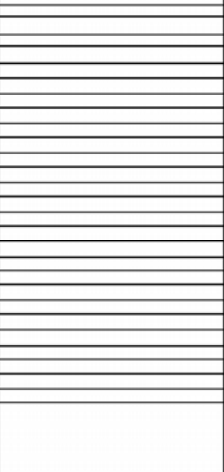
**INTELLIGENT
ACTUATOR**

Machine Harness Wiring Table

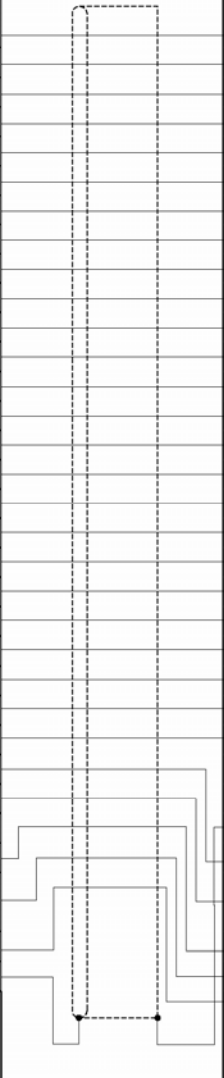
(1) PG cables (inside machine) DWG No. 1069363*

Base end				Arm end						
Tube symbol	Connector	Signal	Pin No.	Connection	Pin No.	Signal	Connector	Tube symbol	ID No.	Wire
OUT PG2	Mini universal Mate-N-Lock plug housing 172169-1 (Tyco Electronics AMP)	BAT+	1		1	BAT+	Mini universal Mate-N-Lock Socket housing for panel installation 172169-1 (Tyco Electronics AMP)	PG2	Red	0.3 mm ² shield wire
		BAT-	2		2	BAT-			White	
		SD	3		3	SD			Red	
		-SD	4		4	-SD			White	
		Vcc	5		5	Vcc			Red	
		GND	6		6	GND			White	
		Shield	7		7	Shield			Green	
			8		8					
			9		9					
OUT PG3	Same as above	BAT+	1		1	BAT+	Same as above	PG3	Red	0.3 mm ² shield wire
		BAT-	2		2	BAT-			White	
		SD	3		3	SD			Red	
		-SD	4		4	-SD			White	
		Vcc	5		5	Vcc			Red	
		GND	6		6	GND			White	
		Shield	7		7	Shield			Green	
			8		8					
			9		9					
OUT PG4	Same as above	BAT+	1		1	BAT+	Same as above	PG4	Red	0.3 mm ² shield wire
		BAT-	2		2	BAT-			White	
		SD	3		3	SD			Red	
		-SD	4		4	-SD			White	
		Vcc	5		5	Vcc			Red	
		GND	6		6	GND			White	
		Shield				Shield			Green	
			8		8					
			9		9					

(2) M cables (inside machine) DWG No. 1068651*

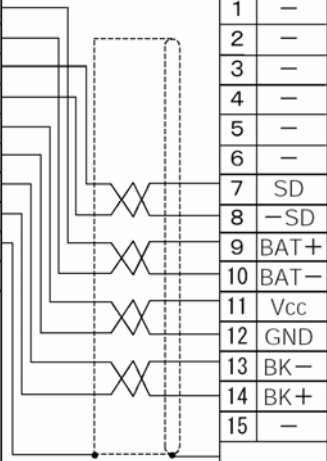
Base end				Arm end						
Tube symbol	Connector	Signal	Pin No.	Connection	Pin No.	Signal	Connector	Tube symbol	ID No.	Wire
M2	Mini universal Mate-N-Lock plug housing 172167-1 (Tyco Electronics AMP)	U	1		1	U	Mini universal Mate-N-Lock Socket housing for panel installation 172159-1 (Tyco Electronics AMP)	U	1	Flexible cable
		V	2		2	V			2	
		W	3		3	W			3	
		C · G	4		4	C · G			4	
M3	Same as above	U	1		1	U	Same as above	U	5	16 × AWG18
		V	2		2	V			6	
		W	3		3	W			7	
		C · G	4		4	C · G			8	
M4	Same as above	U	1		1	U	Same as above	U	9	16 × AWG18
		V	2		2	V			10	
		W	3		3	W			11	
		C · G	4		4	C · G			12	
BK3	Mini universal Mate-N-Lock plug housing 172165-1 (Tyco Electronics AMP)	BK-	1		1	BK-	Mini universal Mate-N-Lock Socket housing for panel installation 172157-1 (Tyco Electronics AMP)	BK-	13	Flexible cable
		BK+	2		2	BK+			14	
BK4	Same as above	BK-	1		1	BK-	Same as above	BK-	15	16 × AWG18
		BK+	2		2	BK+			16	

(3) UA, UB cables (outside machine) DWG No. 1069364*
 Base end Arm end

Tube symbol	Connector	Signal	Pin No.	Connection	Pin No.	Signal	Connector	Tube symbol	ID No.	Wire
UA	Double brazed relay plug DF11-14DEP-2C (Hirose Electric)	U 1	1		1	U 1	Double brazed crimp socket DF11-14DEP-2C (Hirose Electric)	UA	Black	
		U 2	2		2	U 2				
		U 3	3		3	U 3				
		U 4	4		4	U 4				
		U 5	5		5	U 5				
		U 6	6		6	U 6				
		U 7	7		7	U 7				
		U 8	8		8	U 8				
		U 9	9		9	U 9				
		U 10	10		10	U 10				
		U 11	11		11	U 11				
		U 12	12		12	U 12				
		U 13	13		13	U 13				
		U 14	14		14	U 14				
UB	Same as above	U 15	1	1	U 15	Same as above	UB	White	0.3 mm ² shield wire	
		U 16	2	2	U 16					
		U 17	3	3	U 17					
		U 18	4	4	U 18					
		U 19	5	5	U 19					
		U 20	6	6	U 20					
		U 21	7	7	U 21					
		U 22	8	8	U 22					
		U 23	9	9	U 23					
		U 24	10	10	U 24					
		U 25	11	11	U 25					
		LED+24V	12	12	—					
		LEDG24V	13	13	—					
		—	14	14	FG					
SW	Mini universal Mate-N-Lock plug housing 172166-1 (Tyco Electronics AMP)	BK 4	1	1	LED+24V	Single brazed crimp socket DF3-2S-2C (Hirose Electric)	LED	Red		
		COM	2	2	LEDG24V					
		BK 3	3	1	BK 4					
Bare terminal (Y type) F0.3-3		FG	—	2	COM	Single brazed crimp socket DF3-3S-2C (Hirose Electric)	BK	White	Black	
				3	BK 3					
										Red

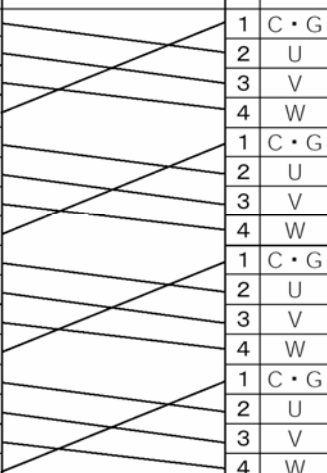
Robot Cable Wiring Table

(1) PG cables (outside machine) DWG No. 1068656*

Robot end				Controller end						
Tube symbol	Connector	Signal	Pin No.	Connection	Pin No.	Signal	Connector	Tube symbol	ID No.	Wire
INPG1 INPG2 INPG3 INPG4	Female crimp connector HIF3BA-10D-2.5 4C (Hirose Electric)	BAT+	1		1	-	Housing KEC-15P (JST)	PG1 PG2 PG3 PG4	-	4P x AWG26
		BAT-	2		2	-			-	
		SD	3		3	-			-	
		-SD	4		4	-			-	
		Vcc	5		5	-			-	
		GND	6		6	-			-	
		BK-	7		7	SD			-	
		BK+	8		8	-SD			-	
		FG	9		9	BAT+			-	
		-	10		10	BAT-			-	
				11	Vcc	Connector hood D13A (for 17HE-23150-C) (DDK)		Light gray 1 red		
				12	GND			Light gray 1 black		
				13	BK-			Orange 1 red		
				14	BK+			Orange 1 black		
				15	-			White 1 red		
								White 1 black		
								Yellow 1 red		
								Yellow 1 black		

(2) M cables (outside machine)

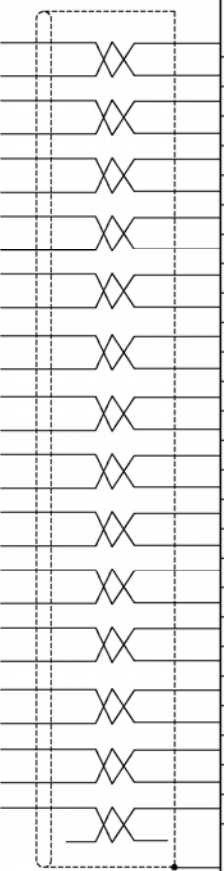
DWG No. 1068655*

Robot end				Controller end						
Tube symbol	Connector	Signal	Pin No.	Connection	Pin No.	Signal	Connector	Tube symbol	ID No.	Wire
M 1	Mini universal Mate-N-Lock socket housing for panel installation172159-1 (Tyco Electronics AMP)	U	1		1	C · G	Reverse plug GIC2.5 4-sTF-7.62 (Phoenix)	M 1	4	16 x AWG18
		V	2		2	U			1	
		W	3		3	V			2	
		C · G	4		4	W			3	
M 2	Same as above	U	1		1	C · G	Same as above	M 2	8	
		V	2		2	U			5	
		W	3		3	V			6	
		C · G	4		4	W			7	
M 3	Same as above	U	1		1	C · G	Same as above	M 3	12	
		V	2		2	U			9	
		W	3		3	V			10	
		C · G	4		4	W			11	
M 4	Same as above	U	1		1	C · G	Same as above	M 4	16	
		V	2		2	U			13	
		W	3		3	V			14	
		C · G	4		4	W			15	

(3) UA, UB cables (outside machine) DWG No. 1068657*

Robot end

Controller end

Tube symbol	Connector	Signal	Pin No.	Connection	Pin No.	Signal	Connector	Tube symbol	ID No.	Wire
UA	Double brazed crimp socket DF11-14DS-2C (Hirose Electric)	U 1	1		1	U 1	Bare terminal (Y type) F0.3-3	U1	Orange 1 red	15P x AWG26
		U 2	2		2	U 2	Same as above	U2	Orange 1 black	
		U 3	3		3	U 3	Same as above	U3	Light gray 1 red	
		U 4	4		4	U 4	Same as above	U4	Light gray 1 black	
		U 5	5		5	U 5	Same as above	U5	White 1 red	
		U 6	6		6	U 6	Same as above	U6	White 1 black	
		U 7	7		7	U 7	Same as above	U7	Yellow 1 red	
		U 8	8		8	U 8	Same as above	U8	Yellow 1 black	
		U 9	9		9	U 9	Same as above	U9	Pink 1 red	
		U 10	10		10	U 10	Same as above	U10	Pink 1 black	
		U 11	11		11	U 11	Same as above	U11	Orange 2 black	
		U 12	12		12	U 12	Same as above	U12	Orange 2 black	
		U 13	13		13	U 13	Same as above	U13	Light gray 2 red	
		U 14	14		14	U 14	Same as above	U14	Light gray 2 black	
UB	Same as above	U15	1	1	U15	Same as above	U15	White 2 red		
		U16	2	2	U16	Same as above	U16	White 2 black		
		U17	3	3	U17	Same as above	U17	Yellow 2 red		
		U18	4	4	U18	Same as above	U18	Yellow 2 black		
		U19	5	5	U19	Same as above	U19	Pink 2 red		
		U20	6	6	U20	Same as above	U20	Pink 2 black		
		U21	7	7	U21	Same as above	U21	Orange 3 red		
		U22	8	8	U22	Same as above	U22	Orange 3 black		
		U23	9	9	U23	Same as above	U23	Light gray 3 red		
		U24	10	10	U24	Same as above	U24	Light gray 3 black		
		U25	11	11	U25	Same as above	U25	White 3 red		
		LED+24V	12	12	LED+24V	Same as above	LED+24V	White 3 black		
		LEDG24V	13	13	LEDG24V	Same as above	LEDG24V	Yellow 3 red		
		-	14	-	FG	Same as above	FG	Green		

7.5 230V Circuit Components

IX-NNN50□□/60□□

No.	Code name	Model	Manufacturer	Remarks
1	Axis 1 servo motor	TS4609 N2027 E200	Tamagawa Seiki	AC servo motor, □ 60, 400 W, key groove, CE certified
2	Axis 2 servo motor	TS4607 N2027 E200		AC servo motor, □ 60, 200 W, key groove, CE certified
3	Axis 3 servo motor w/ brake	TS4607 N7027 E200		AC servo motor, □ 60, 200 W, w/ brake, round shaft, CE certified
4	Axis 4 servo motor w/ brake	TS4606 N7027 E200		AC servo motor, □ 60, 100 W, key groove, CE certified
5	M cable (inside robot)		IAI	Wire: 300 V, 105°C (rated), AWG18 (0.84 mm ²), flexible cable, UL VW-1, c-UL FT-1
6	M cable (outside robot)		IAI	Wire: 300 V, 80°C (rated), AWG18 (0.89 mm ²), oil-resistant cable, UL VW-1, c-UL FT-1

IX-NNN70□□/80□□

No.	Code name	Model	Manufacturer	Remarks
1	Axis 1 servo motor	TS4614 N2027 E200	Tamagawa Seiki	AC servo motor, □ 80, 750 W, key groove, CE certified
2	Axis 2 servo motor	TS4609 N2027 E200		AC servo motor, □ 60, 400 W, key groove, CE certified
3	Axis 3 servo motor w/ brake	TS4609 N7027 E200		AC servo motor, □ 60, 400 W, w/ brake, round shaft, CE certified
4	Axis 4 servo motor w/ brake	TS4607 N2027 E200		AC servo motor, □ 60, 200 W, key groove, CE certified
5	M cable (inside robot)		IAI	Wire: 300 V, 105°C (rated), AWG18 (0.84 mm ²), flexible cable, UL VW-1, c-UL FT-1
6	M cable (outside robot)		IAI	Wire: 300 V, 80°C (rated), AWG18 (0.89 mm ²), oil-resistant cable, UL VW-1, c-UL FT-1

Catalog No.: MJ3620-3A



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